# Corporation Stops and Injection Quills

## **Corporation Stops**

Corporation Stops with injection quills are used for injecting chemicals pumped by metering pumps into tanks, mains, cooling towers and process systems. Quill extends into the center of the stream providing more rapid uniform dispersion of injected chemical.



Corporation Stop can be mounted to a "hot tap" which is installed without draining the system. Corporation Stop allows injection quill

to be inserted or removed without having to drain or shut down the system.

- Use to 150 psi
- Available in CPVC, Kynar, 316SS and C-20
- Available in 1/2", 3/4" or 1" process connections
- Available with choice of Bronze or 316SS Corporation Stop

# High Pressure Injection Quills

High Pressure Injection Quills are used to inject chemicals pumped by metering pumps into the turbulent flow zone of high pressure water or steam lines.

- Use to 3,000 psi
- Spring loaded check valve
- Available in PVC, Kynar, 316SS and C-20



MODEL QC-316-50

# Corporation Stops with Quills

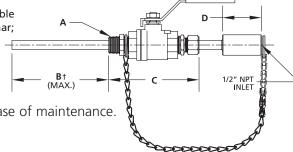
#### Features

- Lever operated stop eliminates the need for a wrench
- Protection chain prevents withdrawal before Corporation Stop is closed
- Operating pressures to 150 psi
- Quill available in Corrosionresistant CPVC, Kynar, 316 stainless steel and Carpenter 20
- Corporation Stop (bronze or 316SS) available with 1/2", 3/4" or 1" process connections
- Inlet connection 1/2 " female all models

MODEL NO. WITH	MODEL NO. WITH	MATERIAL OF CONSTR.	PRESS. PSI	MAXIMUM	SIZE (INCHES)	DIMENSIONS (INCHES)		
BRONZE VALVE	316SS VALVE	OF CONSTR.	PSI	TEMP.	Α	В	С	D
CS2-50-PVC	CS2-SS-50-PVC	CPVC	125 psi	100°F (37°C)	1/2 NPT	7-3/4	5-1/4	2
CS2-75-PVC	CS2-SS-75-PVC	CPVC	125 psi	100°F (37°C)	3/4 NPT*	7-3/4	5-1/4	2
CS2-100-PVC	CS2-SS-100-PVC	CPVC	125 psi	100°F (37°C)	1 NPT*	7-1/4	6-1/4	1-1/2
CS2-50-KY	CS2-SS-50-KY	Kynar	150 psi	200°F (93°C)	1/2 NPT	7-3/4	5-1/4	2-3/8
CS2-75-KY	CS2-SS-75-KY	Kynar	150 psi	200°F (93°C)	3/4 NPT	7-3/4	5-1/4	2-3/8
CS2-100-KY	CS2-SS-100-KY	Kynar	150 psi	200°F (93°C)	1 NPT	6-3/4	6-1/4	2
CS2-50-316	CS2-SS-50-316	316SS	150 psi	250°F (121°C)	1/2 NPT	7-1/2	5-1/4	2-3/8
CS2-75-316	CS2-SS-75-316	316SS	150 psi	250°F (121°C)	3/4 NPT	7-1/2	5-1/4	2-3/8
CS2-100-316	CS2-SS-100-316	316SS	150 psi	250°F (121°C)	1 NPT	6-1/2	6-1/4	2-3/8
CS2-50-C20	CS2-SS-50-C20	C-20	150 psi	250°F (121°C)	1/2 NPT	7-1/2	5-1/4	2-3/8
CS2-75-C20	CS2-SS-75-C20	C-20	150 psi	250°F (121°C)	3/4 NPT	7-1/2	5-1/4	2-3/8
CS2-100-C20	CS2-SS-100-C20	C-20	150 psi	250°F (121°C)	1 NPT	6-1/2	6-1/4	2-3/8

\*AWWA process connection available (add "AWWA" to end of model no.)

tSpecial lengths are available up to 24" for CPVC & Kynar; up to 36" for 316SS & Carpenter 20. Add suffix "-SP" to model no.



#### Recommendation

• Install a check valve and isolation valve at the inlet of the guill for ease of maintenance.

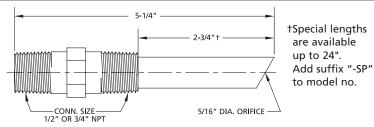
### High Pressure Injection Quills available with or without Check Valves

#### Features

- Spring loaded check in QC models; no check in QB models
- High pressure to 3,000 psi
- Available in PVC, Kynar, 316 stainless steel and Carpenter 20

MODEL WITH CHECK VALVE	MODEL W/O CHECK VALVE	MATERIAL OF BODY	MATERIAL OF CHECK	MATERIAL OF SPRING	PRESS. (MAX.)	MAXIMUM TEMP.	CONN. SIZE NPT
QC-PVC-50	QB-PVC-50	PVC	Ceramic	HAST C	150 psi	100°F (37°C)	1/2"
QC-PVC-75	QB-PVC-75	PVC	Ceramic	HAST C	150 psi	100°F (37°C)	3/4"
QC-316-50	QB-316-50	316SS	316SS	HAST C	3000 psi	750°F (400°C)	1/2"
QC-316-75	QB-316-75	316SS	316SS	HAST C	3000 psi	750°F (400°C)	3/4"
QC-316-HPSE*	_	316SS	316SS	HAST C	3000 psi	750°F (400°C)	1/2"
QC-C20-50	QB-C20-50	C-20	C-20	HAST C	3000 psi	750°F (400°C)	1/2"
QC-KY-50	QB-KY-50	Kynar	Ceramic	HAST C	150 psi	200°F (93°C)	1/2"
QC-KY-50T	_	Kynar	Teflon	HAST C	150 psi	200°F (93°C)	1/2 "
QC-KY-75	QB-KY-75	Kynar	Ceramic	HAST C	150 psi	200°F (93°C)	3/4"

\*Has slotted end.

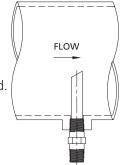


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#### Recommendations

- For lines smaller than 4" diameter, trim quill so chemical is released near center of line. Use as is for lines over 4" diameter.
- Install with "Telltale" V-notch facing upstream so flow strikes angled face at end of quill for most rapid dispersal of injected chemical.
- For maintenance ease, installation of an isolation valve, rated above

line operating pressure, immediately behind the quill is recommended.





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Bulletin CS-10