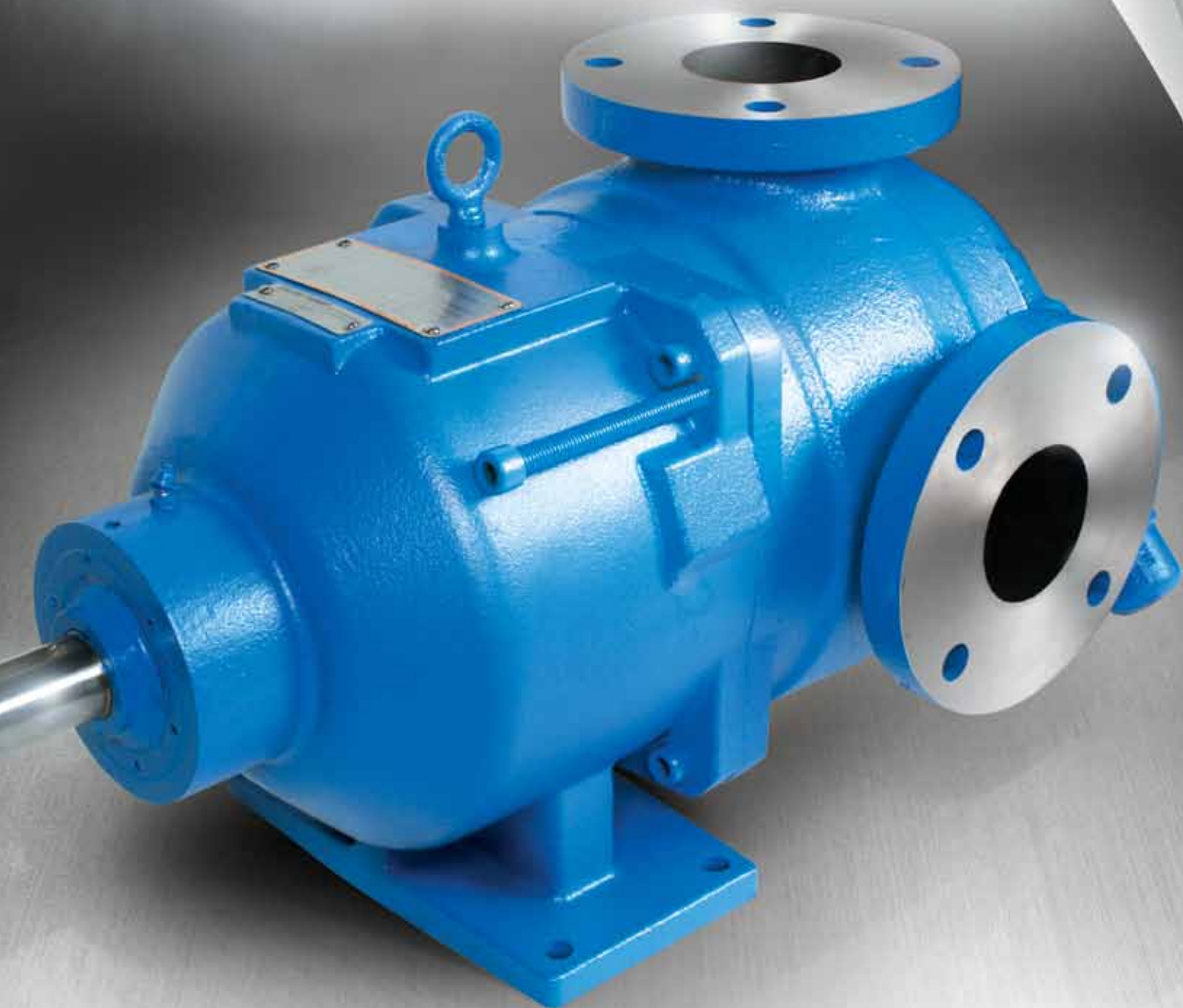


VIKING PUMP

GLOBAL LEADER IN POSITIVE DISPLACEMENT PUMPING SOLUTIONS

EXCLUSIVE
PREVIEW



PRODUCT CATALOG



INTERNAL GEAR



EXTERNAL GEAR



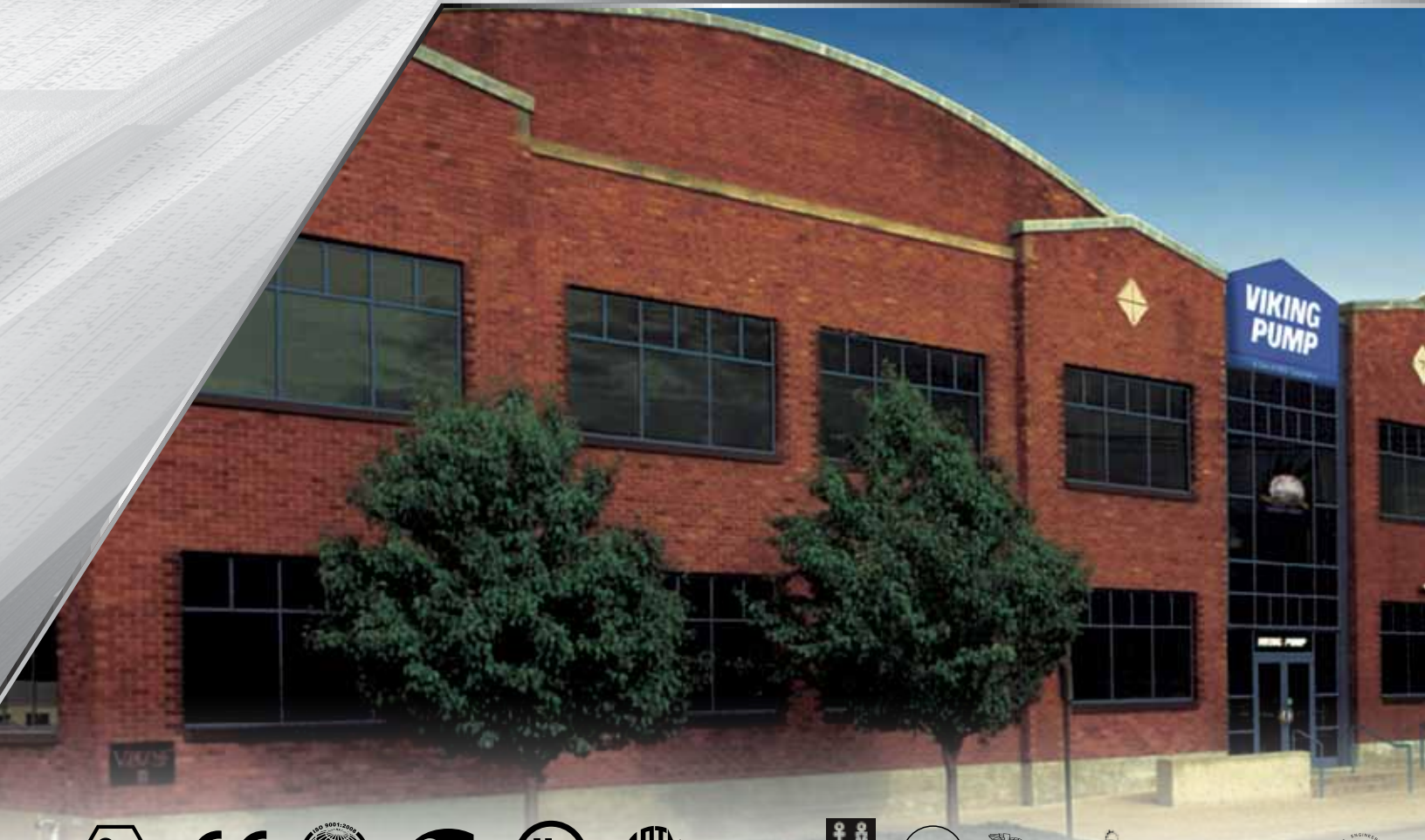
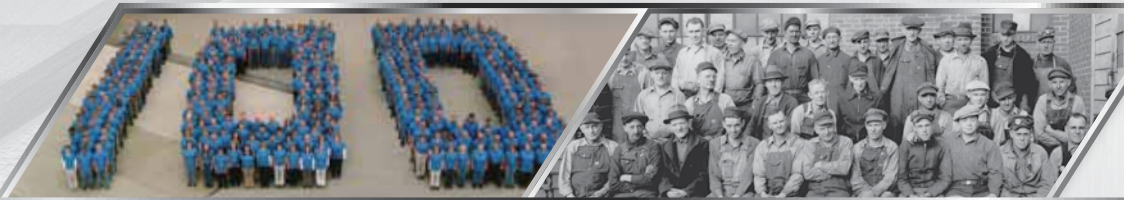
ROTARY VANE



INDUSTRIAL LOBE

IDEX
CORPORATION

GLOBAL
LEADER
IN POSITIVE DISPLACEMENT
PUMPING
SOLUTIONS



VIKING PUMP

INDUSTRY & APPLICATION EXPERTS

With over 100 years of expertise, each Viking pump is uniquely designed for the task at hand, from simple solutions to your most advanced and demanding needs.

SOLUTIONS PROVIDER

Vertically integrated and able to create from concept to final product. Viking Pump is your one source for pumps, accessories, parts, service and support.

RELIABILITY, QUALITY & PERFORMANCE

Offering one of the broadest selections of pumping principles, designs, materials and options available, Viking pumps are time and field tested to meet or exceed your most demanding needs.

GLOBAL SERVICE & SUPPORT

Viking pumps are in operation on all 7 continents. Our worldwide network of factory-trained distributors understand your application and service needs.

WORLD HEADQUARTERS
Cedar Falls, Iowa, United States of America

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Need the App? Download any FREE QR App from your device's store.



THE VIKING ADVANTAGE

PROBLEM SOLVING EXPERTISE

- **Strong knowledge** of industrial pump applications and products that meet or exceed your expectations.
- **Product customization** to handle virtually any application through an experienced and specialized engineering team.
- **Quality control** and extensive testing across all finished products to ensure superior quality.

AVAILABLE SERVICES

- **Full product testing** - certified performance, certified hydro, pneumatic, NPSHr, sound and vibration testing.
- **Liquid sample analysis** - rheology testing and elastomeric compatibility.
- **Additional testing** - magnetic particle, dye penetrant, traceability and positive material identification.



PRODUCTION PROCESS

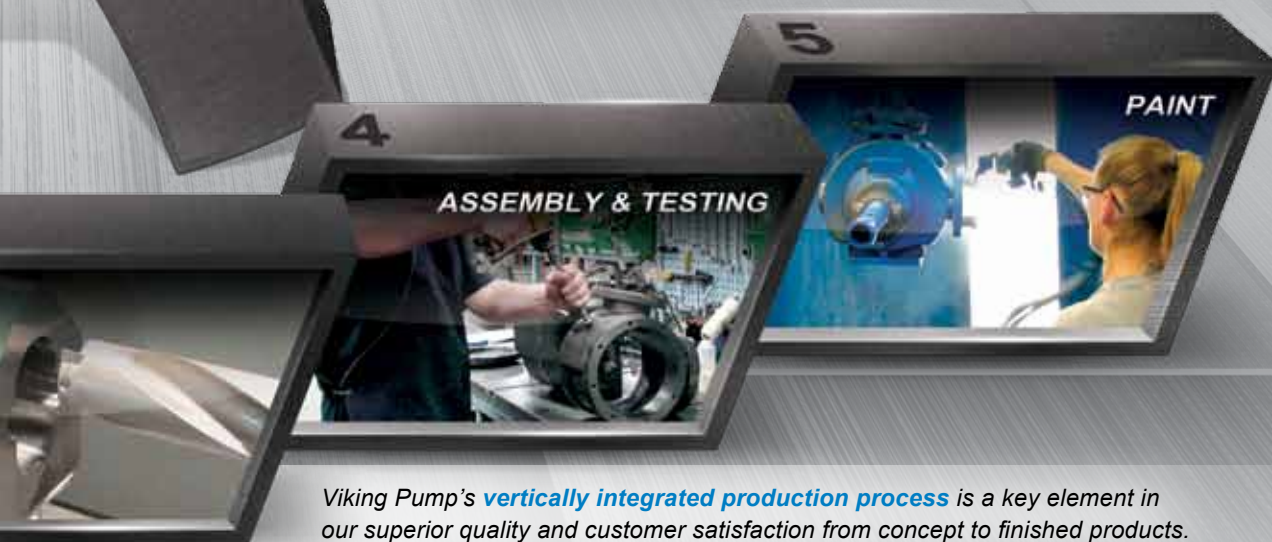


APPLICATION & SUPPORT

- **Local application support** from authorized distributors across the globe with extensive inventories of pumps and parts.
- **List of 1,400+ liquids pumped** allows the comparison of the best pumps and materials for your liquid.
- **Customer solutions group** of application, sales and design engineers develops unique pumping solutions for both OEM manufacturers and pump end users with special requirements.

QUALITY MANUFACTURING

- **Vertically integrated production process**, from raw materials to finished product.
- **ISO 9001:2008** quality standards, using Six-Sigma and Lean Kaizen tools.
- **Global manufacturing** footprint in the Americas, Europe and Asia.



Viking Pump's **vertically integrated production process** is a key element in our superior quality and customer satisfaction from concept to finished products.

VIKING ROTARY PUMP BENEFITS

OPERATES AT ANY POINT ON THE CURVE

High efficiency at full range of speeds.

LONG SEAL AND BEARING LIFE

Generally operated at speeds from 250 to 1,750 RPM, for reduced seal and bearing wear.

LOW SHEAR

Documented shear rates enable selection of proper pump and speed to protect shear-sensitive liquids.

LOW NPSH_r

Enables suction lifts or pulling from vacuum vessels.

FLOW PROPORTIONAL TO SPEED

Provides easy control of flow rate with a variable speed drive for excellent metering capabilities.



HANDLES ANY VISCOSITY

Capable of handling 28 to 2,000,000 SSU (1 to 440,000 cSt).



SIMPLE MAINTENANCE

Seal, head and shaft replacement can usually be done in place without removing pump from piping.



ENERGY EFFICIENT

Compare to your current pumps using our pump selector at vikingpump.com/pumpselector.



SELF-PRIMING

Enables priming if pump is above liquid level. Some Viking pumps are capable of suction lifts up to 20 ft (6 m) when pump is wetted.



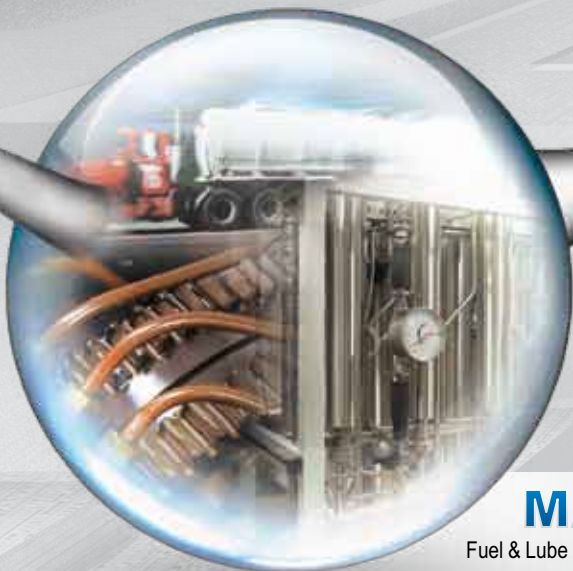
REVERSIBLE DIRECTION OF FLOW

Use same pump for loading and unloading or line stripping.

MARKETS & APPLICATIONS

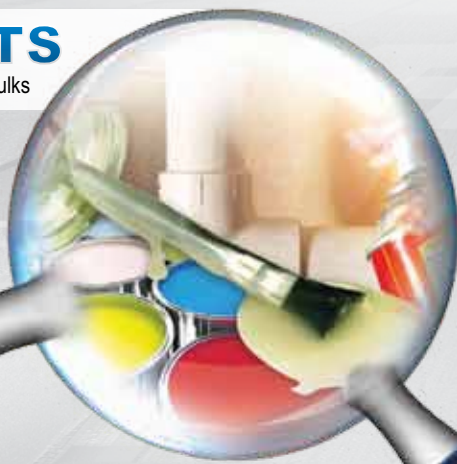
COATINGS & SEALANTS

Paints, Inks & Dyes • Adhesives • Caulks



MACHINERY

Fuel & Lube • Heat Transfer Liquids • Filtration



PERSONAL CARE

Lotions & Creams • Toothpaste • Hair & Skin Care



FOODS

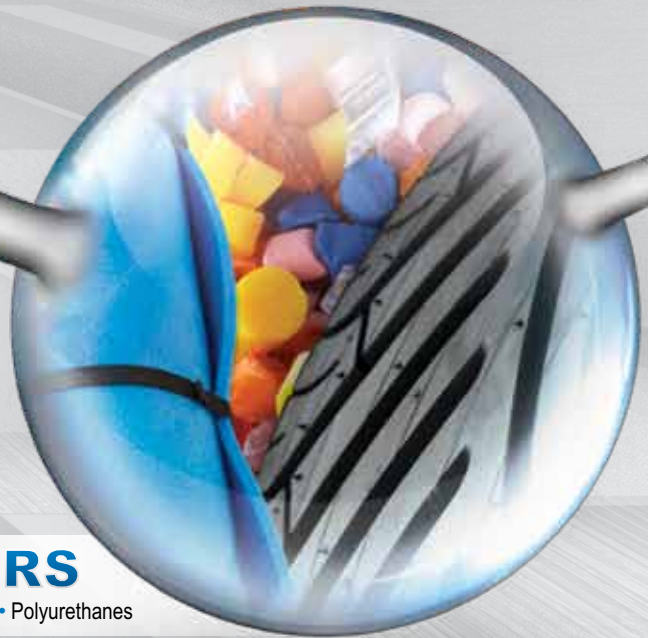
Sugars & Sweeteners • Chocolate & Confectionery • Edible Oils



Viking pumps are used in virtually every industry today, from chemicals, fuels and plastics, to materials that are thin, thick, hot, cold, liquid, solid and much more.

CHEMICALS

Acids & Bases • Alcohols & Solvents • Soaps & Detergents



POLYMERS

Rubbers & Plastics • Fibers & Resins • Polyurethanes



FUELS

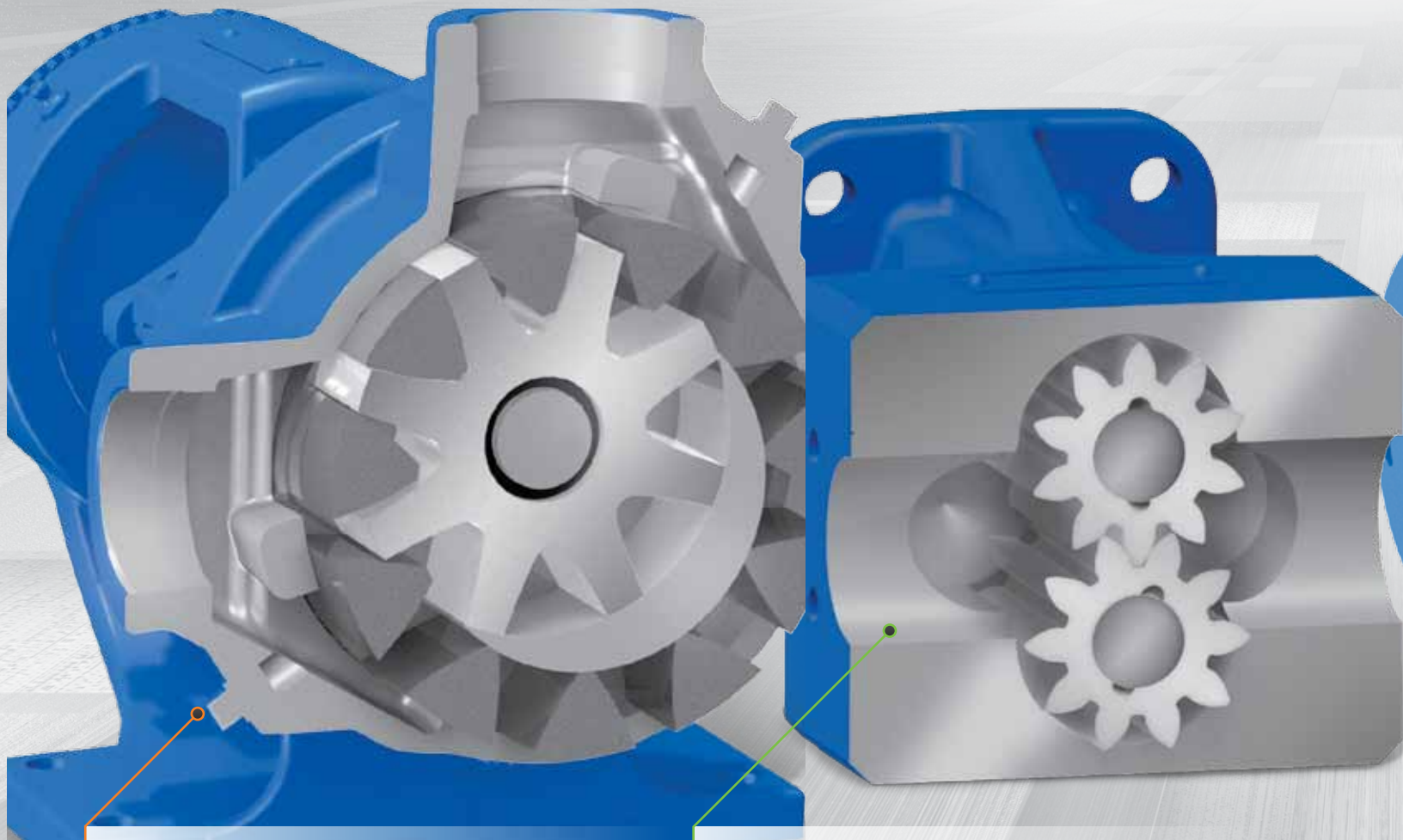
Refined Fuels • Biofuels • Liquefied Gases



OILS

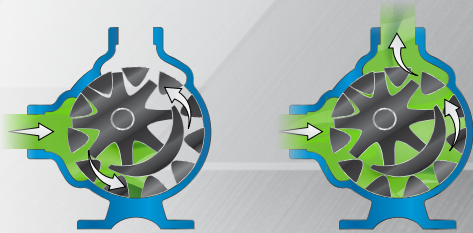
Crude Oils • Lube Oil & Greases • Asphalt & Bitumens

VIKING PUMP TECHNOLOGIES



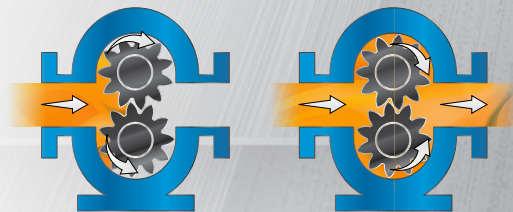
INTERNAL GEAR

- **Broadest selection** of materials, designs, seals, ports and displacements for many applications.
- **Adjustable clearances** enable handling viscosities from 28 to 2,000,000 SSU (1 to 440,000 cSt).
- **Minimal shear** with slower speeds.

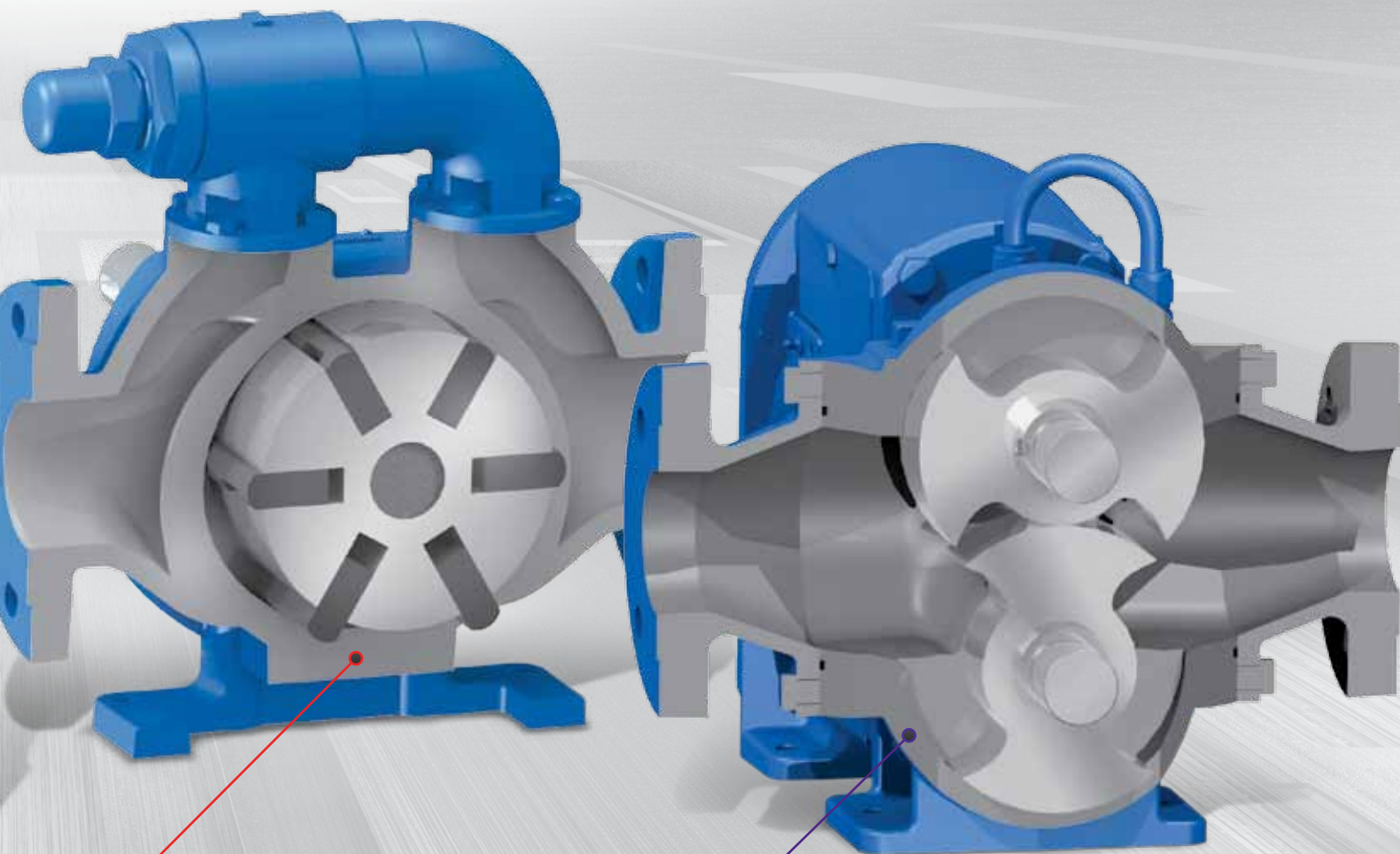


EXTERNAL GEAR

- **Bearing support** on both sides of the gears enables differential pressures to 2,500 PSI (170 BAR).
- **Motor speed operation** eliminates cost of speed reducer.
- **Eliminates lubrication** – no external axial or radial bearing required in most applications.

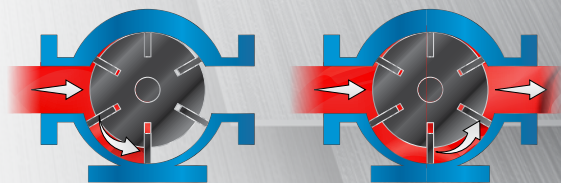


Rotary Positive Displacement Pumps displace a fixed quantity of liquid with each revolution of the pump by moving liquid between the pump elements and a stationary casing.



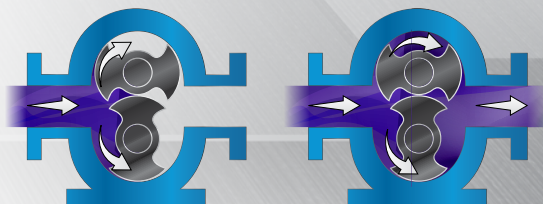
ROTARY VANE

- **Maintains highest possible efficiency** because vanes compensate for wear.
- **Simple vane replacement** without removing pump from piping.
- **Shaft support** on both sides of rotor enable differential pressures to 200 PSI (14 BAR).



INDUSTRIAL LOBE

- **Non-contacting pumping elements** allow extended run dry when using flushed seal.
- **Bi-wing rotors** scoop solids instead of trapping them like lobe-type rotors.
- **Developed pressures** to 400 PSI (28 BAR) with optional shaft support on both sides of rotors.



PUMP TECHNOLOGY: INTERNAL GEAR

ADVANTAGES

- **Reliable & Easy to Maintain**
Only two moving parts.
- **Adjustable End Clearances**
For low or high viscosities, high temperatures, or to compensate for wear over time.
- **Shaft Seal Options**
Including packed gland, lip seal, component seal, cartridge seal and mag drive options.
- **Porting Options**
Viking's broadest selection of port locations, configurations and types.
- **Minimal Pulsation**
For accurate flow measurement.
- **One Shaft Seal**
More reliable and lower cost than two used on timed lobe and screw pumps.
- **Compact, Close-Coupled Options**
For motor speed operation or with gear motors.

PERFORMANCE



Capacity Range
to 1,600 GPM (365 M³/Hr)



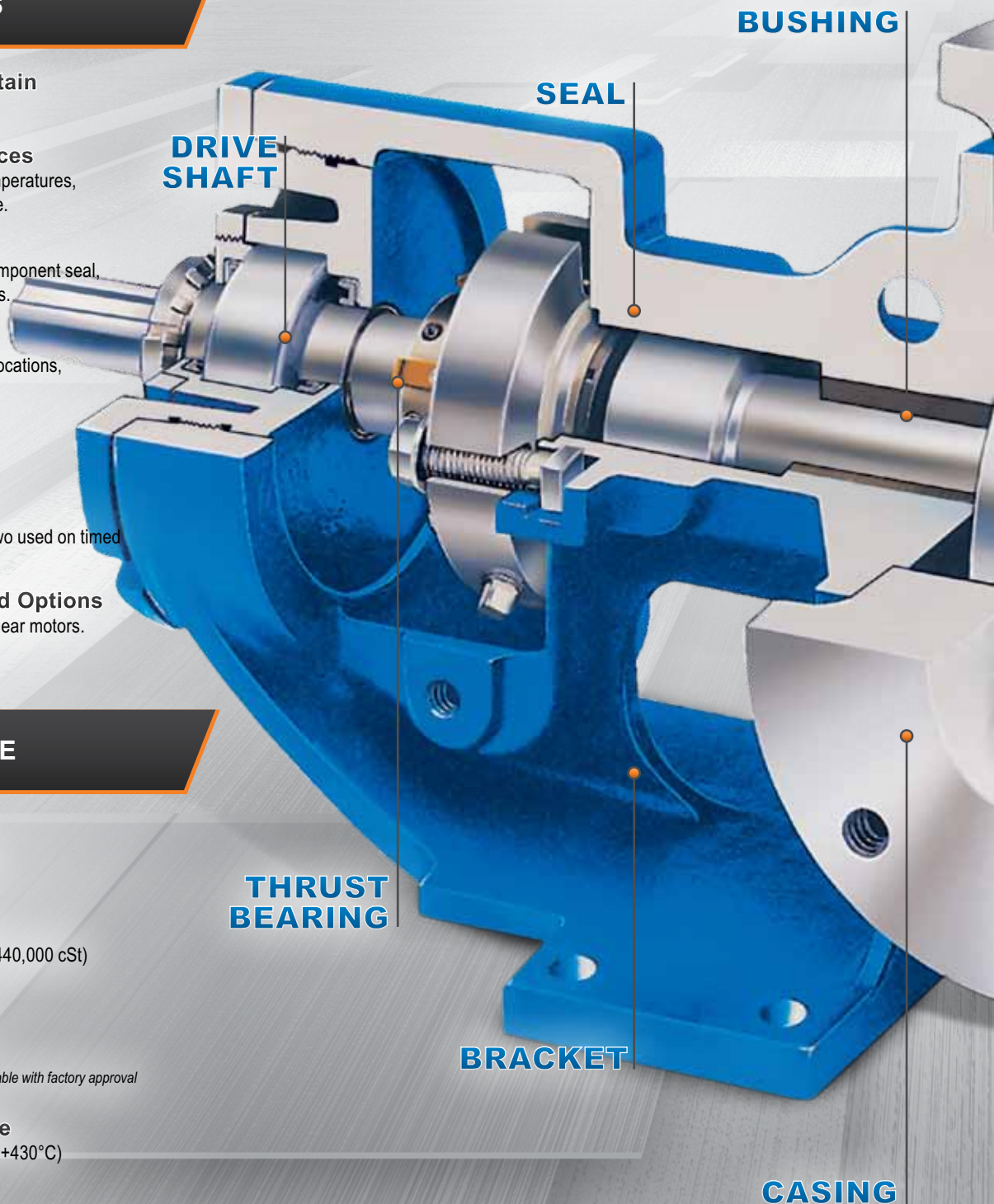
Viscosity Range
28 to 2,000,000 SSU (1 to 440,000 cSt)
With special construction



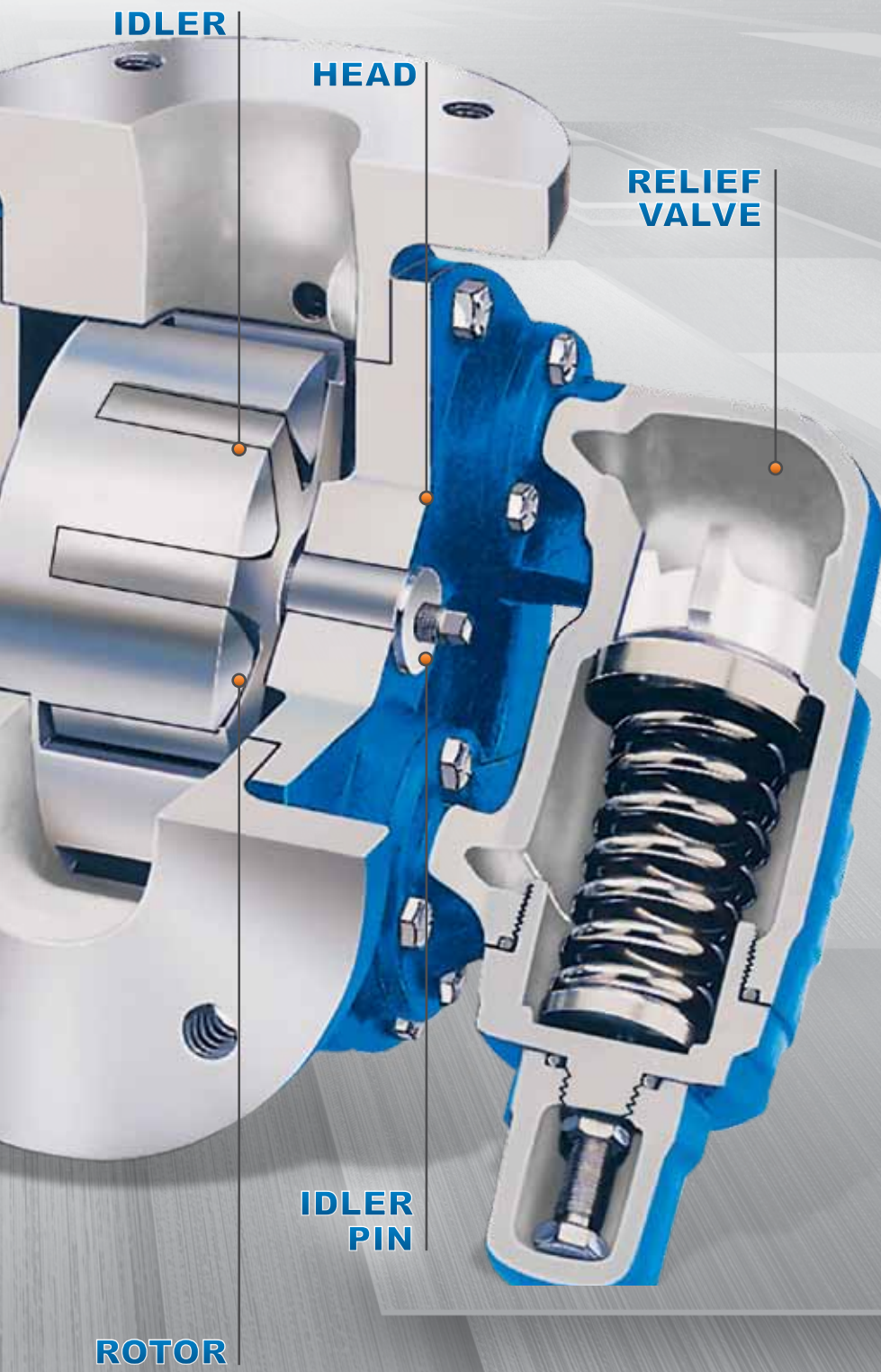
Pressure Range
to 250 PSI (17 BAR)
Pressure to 400 PSI (27 BAR) available with factory approval
















Temperature Range
-120°F to +800°F (-85°C to +430°C)
With special construction



The Internal Gear Pump was invented by Viking Pump's founder, Jens Nielsen, in 1904. It is used in manufacturing most of the materials used in the products that we all touch every day.



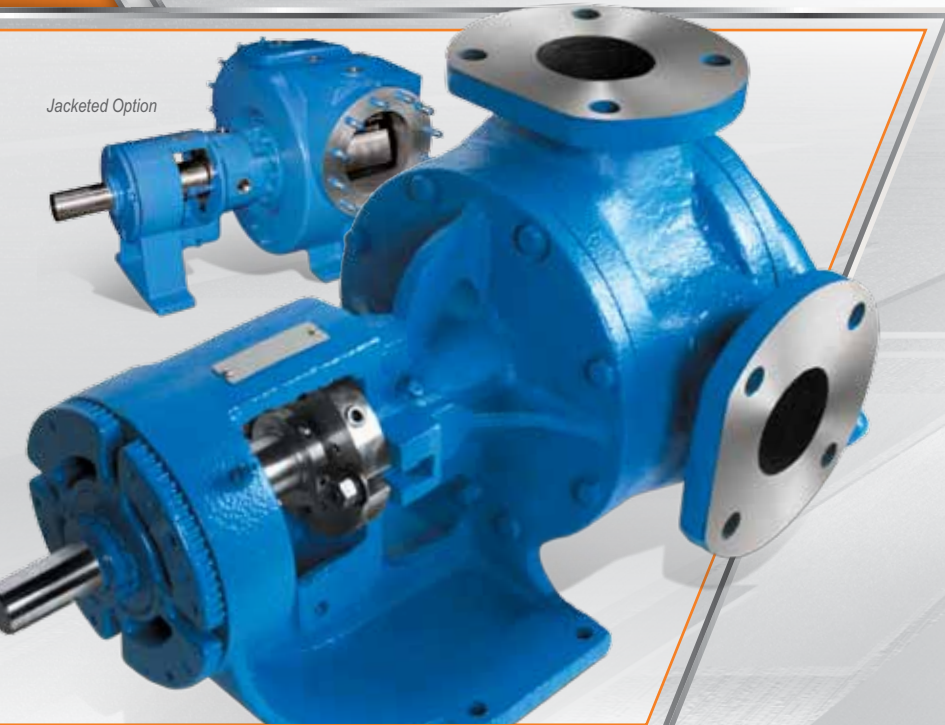
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UNIVERSAL SEAL

SERIES: 124A/AE, 224A/AE, 4124A/AE/B, 4224A/AE/B, 126A, 226A, 4126A, 4226A, 123A, 223A, 4123A, 4223A, 127A, 227A, 4127A, 4227A, 324A, 4324A, 323A, 4323A, 327A, 4327A

Jacketed Option



1,600 GPM (365 M³/Hr)

MAX. CAPACITY

200 PSI (14 BAR)

MAX. PRESSURE*

2,000,000 SSU (440,000 cSt)

MAX. VISCOSITY**

-120°F to +800°F (-85°C to +430°C)

TEMPERATURE RANGE**

PERFORMANCE CURVES
vikingpump.com/PumpSelector

* Pressures to 400 PSI (27 BAR) with factory approval | ** Special construction required

Materials

- Cast Iron
- Ductile Iron
- Steel
- Stainless Steel
- Alloy C, Alloy 20 and Others
- Hard Materials and Coatings

Sealing

- Packing
- Component Mechanical Seals
- Cartridge Mechanical Seals
- Cartridge Triple Lip Seals
- Sealless Mag Drive (See Page 15)
- Behind-the-Rotor Seal (Iron Only)

Porting

- Opposite (180°) (Rotatable Casing)
- Right Angle (90°) (Rotatable Casing)
- NPT / BSP
- Flanged (ANSI or DIN Compatible)

Mounting

- Foot Mount

Features & Benefits

- Pumps accommodate virtually all sealing types and manufacturers.
- Back pull-out seals provide access without disturbing the wet end.
- Design adaptability for an unequalled range of liquids, viscosities and temperatures.
- Rugged design with heavy duty bearings extends pump life.
- Fully jacketed models offer proven uniform temperature control for improved product consistency.
- API676 compliance available.
- Available with FDA and EN1935/2004 materials for food contact.

PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
		Inches	GPM	M ³ /Hr	RPM	PSI	BAR
CAST IRON - DUCTILE IRON - STEEL	G ①	1	8	2	1,750	200	14
	H	1.5	15	3	1,750	200	14
	HL	1.5	30	7	1,750	200	14
	AK ①	2	50	11	1,150	200	14
	AL ①	2	75	17	1,150	200	14
	K	2	75	17	780	200	14
	KK	2	100	23	780	200	14
	L	2	135	31	640	200	14
	LQ	2.5	135	31	640	200	14
	LL	3	140	32	520	200	14
	LS	3	200	45	640	200	14
	Q	4	300	68	520	200	14
	M ①	4	420	95	420	200	14
	QS	6	500	114	520	200	14
STAINLESS STEEL	N	6	600	136	350	200	14
	R	8	1,100	250	280	200	14
	RS	10	1,600	365	280	125	8.5
	H	1.5	10	2	1,150	150	10
	HL	1.5	20	5	1,150	150	10
	K	2	50	11	520	150	10
	KK	2	65	15	520	150	10
	LQ	2.5	90	21	420	150	10
	LL	3	110	25	420	150	10
	LS	3	160	36	520	125	8.5
	Q	4	200	45	350	125	8.5
	M ①	4	280	64	280	125	8.5
	QS	6	320	73	350	125	8.5
	N	6	600	138	350	200	14
	R	8	1,110	250	280	175	12
	RS	10	1,600	365	280	125	8.5

Integral relief valve is standard on non-jacketed pumps, except RS.
① Not a Universal Seal bracket design. Considered Heavy Duty design.



SCAN TO LEARN MORE ABOUT
UNIVERSAL SEAL PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 630

UNIVERSAL MAG DRIVE

SERIES: 8124A, 8123A, 8127A

Features & Benefits

- Reduces maintenance costs and downtime associated with shaft seal failure and replacement.
- Reduces environmental costs associated with shaft seal leakage.
- Minimizes installation costs when upgrading existing universal series pumps to sealless with dimensionally interchangeable footprint.
- Bi-directional pumping design eliminates cost of second pump for loading or unloading.



PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
		Inches	GPM	M ³ /Hr	RPM	PSI	BAR
CAST IRON - STEEL	H	1.5	15	3	1,750	200	14
	HL	1.5	30	7	1,750	200	14
	K	2	80	18	780	200	14
	KK	2	100	23	780	200	14
	L	2	135	30	640	200	14
	LQ	2.5	135	30	640	200	14
	LL	3	170	39	640	200	14
	LS	3	200	45	640	200	14
	Q	4	300	68	520	200	14
	QS	6	500	114	520	200	14
STAINLESS STEEL	H	1.5	15	3	1,750	150	10
	HL	1.5	30	7	1,750	150	10
	K	2	80	18	780	150	10
	KK	2	100	23	780	150	10
	LQ	2.5	135	30	640	150	10
	LL	3	170	39	640	150	10
	LS	3	200	45	640	125	8.5
	Q	4	300	68	520	125	8.5
	QS	6	500	114	520	125	8.5

Integral relief valve is standard.

MAX. CAPACITY

500 GPM (115 M³/Hr)

MAX. PRESSURE*

200 PSI (14 BAR)

MAX. VISCOSITY**

250,000 SSU (55,000 cSt)

TEMPERATURE RANGE**

-120°F to +500°F (-85°C to +260°C)

PERFORMANCE CURVES
vikingpump.com/PumpSelector

* Pressures to 400 PSI (27 BAR) with factory approval | ** Special construction required

Materials

- Cast Iron
- Steel
- Stainless Steel
- Alloy C, Alloy 20 and Others
- Hard Materials

Sealless Magnetic Couplings

- Neodymium Iron Boron
- Samarium Cobalt

Porting

- Opposite (180°) (Rotatable Casing)
- Right Angle (90°) (Rotatable Casing)
- NPT / BSP
- Flanged (ANSI or DIN Compatible)

Mounting

- Foot Mount

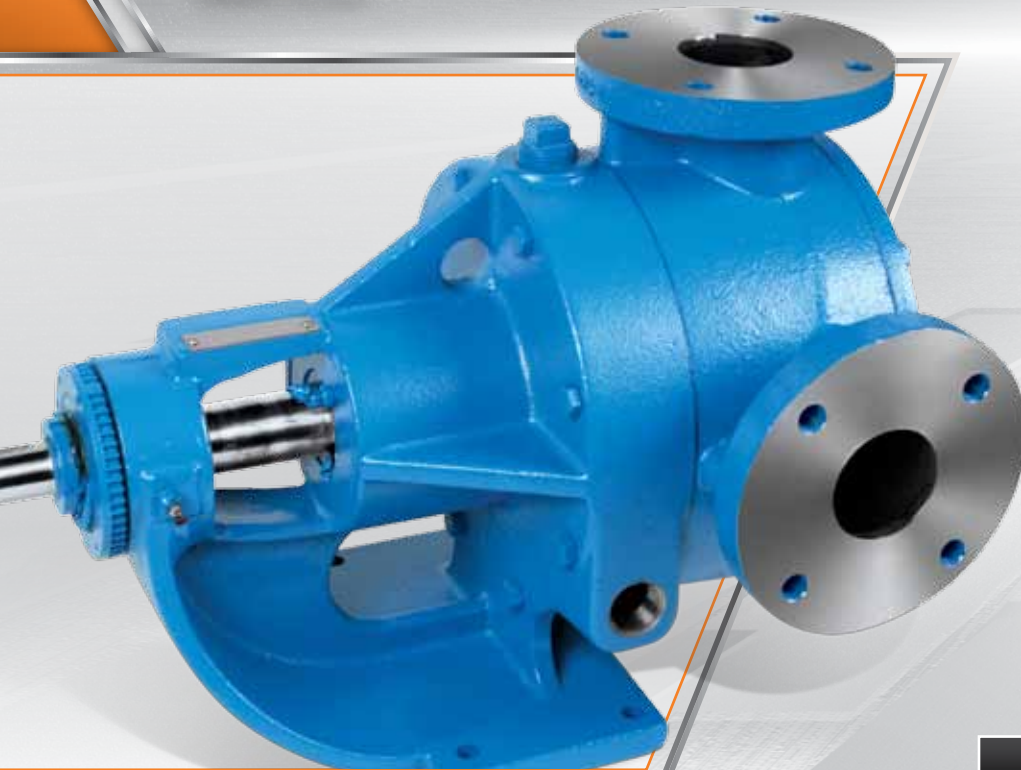
SCAN TO LEARN MORE ABOUT
UNIVERSAL MAG DRIVE PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 635



HEAVY DUTY ALLOY

SERIES: 724, 4724



110 GPM (25 M³/Hr)

MAX. CAPACITY

200 PSI (14 BAR)

MAX. PRESSURE

2,000,000 SSU (440,000 cSt)

MAX. VISCOSITY

-110°F to +500°F (-80°C to +260°C)

TEMPERATURE RANGE

PERFORMANCE CURVES
vikingpump.com/PumpSelector

Features & Benefits

- Jacketed bracket standard on H-LL sizes for heating or cooling. Optional jacketed heads available.
- Integral thrust bearing standard for heavy duty applications.
- Integral pressure relief valve standard on sizes G-LL.
- Motor speed operation on smaller sizes – no reducer required.
- Alloy wetted materials with cast iron non-wetted bracket for enhanced value.

PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
		Inches	GPM	M ³ /Hr	RPM	PSI	BAR
STAINLESS STEEL	F	0.5	1.5	0.3	1,750	200	14
	FH	0.75	3	0.7	1,750	200	14
	G	1	5	1	1,150	200	14
	H	1.5	10	2	1,150	150	10
	HL	1.5	20	5	1,150	150	10
	K	2	45	10	520	150	10
	KK	2	65	15	520	150	10
	L	2	90	20	420	150	10
	LQ	2.5	90	20	420	150	10
	LL	3	110	25	420	150	10

Materials

- 316 Stainless Steel
- Alloy C, Alloy 20, and Others
- Cast Iron Bracket

Sealing

- Packing
- Component Mechanical Seal in Stuffing Box (sizes F-HL)
- Component Mechanical Seal Behind-the-rotor (sizes K-LL)

Porting

- Opposite (180°) NPT / BSP Ports (sizes F - G)
- Right Angle (90°) NPT / BSP Ports (sizes H-L)
- Right Angle (90°) 150 Class ANSI Flange Ports (sizes LQ & LL)

Mounting

- Foot Mount



SCAN TO LEARN MORE ABOUT
HEAVY DUTY ALLOY PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 210

ELECTRICALLY HEATED

SERIES: 124E, 124EH, 324E, 324EH

Features & Benefits

- Lower installation costs in remote locations when steam or hot oil is not available or long piping runs are required.
- Reduced environmental costs by eliminating hot oil leaks.
- Reduced energy costs with heat source in pump vs. external heat tracing.
- Simplified service by eliminating hot oil or steam pipe connections.



PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure		Total Watts
		Inches	GPM	M ³ /Hr	RPM	PSI	BAR	
124E & 324E	H	1.5	15	3.4	1,750	14	200	690
	HL	1.5	30	6.8	1,750	14	200	690
	K	2	75	17	780	14	200	690
	KK	2	100	23	780	14	200	690
	L	2	135	31	640	14	200	1,200
	LQ	2.5	135	31	640	14	200	1,200
	LL	3	140	32	520	14	200	1,200
	LS	3	200	46	640	14	200	1,200
	Q	4	300	68	520	14	200	2,200
	QS	6	500	114	520	14	200	2,200
124EH & 324EH	N	6	600	138	350	14	200	2,500
	HL	1.5	50	11	2,900	9	125	690
	K	2	90	20	1,000	9	125	690
	KK	2	120	27	1,000	9	125	690
	L	2	210	48	1,000	9	125	1,200
	LQ	2	210	48	1,000	9	125	1,200
	LS	3	230	52	720	9	125	1,200
	N	6	685	155	420	9	125	2,500

MAX. CAPACITY

685 GPM (155 M³/Hr)

MAX. PRESSURE*

200 PSI (14 BAR)

MAX. VISCOSITY**

2,000,000 SSU (440,000 cSt)

TEMPERATURE RANGE**

-60°F to +450°F (-50°C to +230°C)

PERFORMANCE CURVES

vikingpump.com/PumpSelector

* Pressures to 400 PSI (27 BAR) with factory approval | ** Special construction required

Materials

- Cast Iron

Sealing

- Packing

Porting

- Opposite (180°) (Rotatable Casing)
- Right Angle (90°) (Rotatable Casing)
- NPT / BSP
- Flanged (ANSI or DIN)

Mounting

- Foot Mount



PID closed loop controller provides fast time-to-temperature, easy setpoint adjustment.

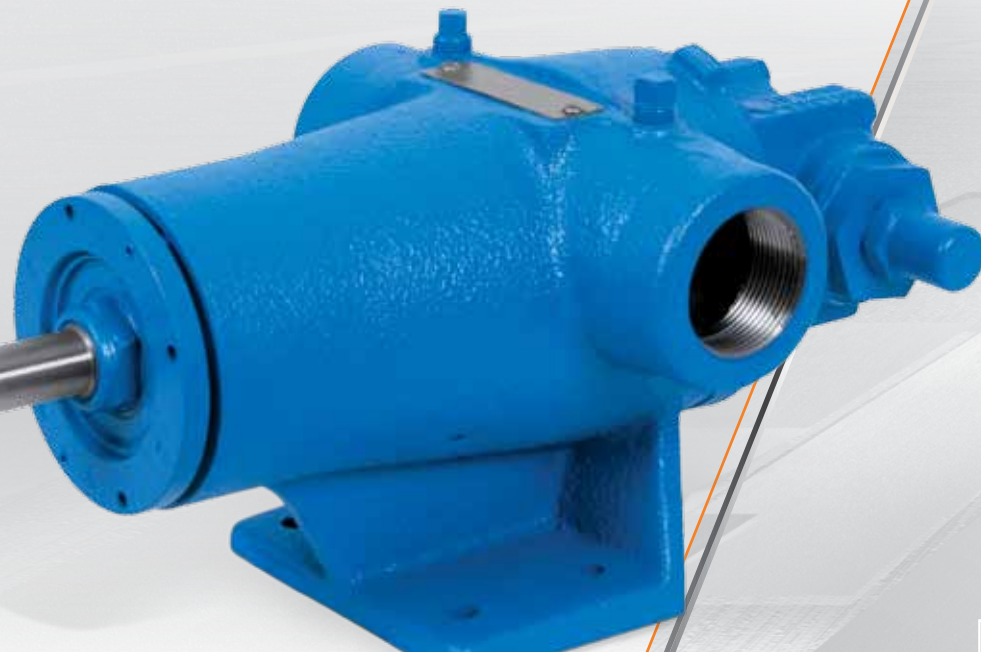
SCAN TO LEARN MORE ABOUT ELECTRICALLY HEATED PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 430



MOTOR SPEED

SERIES: 495, 4195, 493, 4193, 4197



95 GPM (20 M³/Hr)

MAX. CAPACITY

250 PSI (17 BAR)

MAX. PRESSURE*

25,000 SSU (5,500 cSt)

MAX. VISCOSITY

-40°F to +350°F (-40°C to +180°C)

TEMPERATURE RANGE

PERFORMANCE CURVES
vikingpump.com/PumpSelector

* Higher pressures available with factory approval

Materials

- Cast Iron
- Steel
- Stainless Steel
- Alloy C, Alloy 20 and Others

Sealing

- Component Mechanical Seal

Porting

- Opposite (180°)
- NPT / BSP
- Flanged (ANSI or DIN)

Mounting

- Foot Mount
- Motor Mount (Close-Coupled)
- Vertical or Horizontal Inline Mount

Features & Benefits

- Heavy duty antifriction bearing shaft support for higher pressure and extended pump life.
- Motor speed operation eliminates speed reduction equipment on thinner liquids.
- Pressure lubrication system automatically lubricates the idler bushing, increasing pump life.
- Space-saving mounting configurations available to better match your installation needs:
 - Foot Mount
 - Motor Mount (Close-Coupled NEMA and IEC)
 - Vertical Inline Mount (example on page 45)

PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
		Inches	GPM	M³/Hr	RPM	PSI	BAR
ALL MATERIALS	G ①	1	8	1.8	1,800	250	17
	GG	1	10	2	1,800	250	17
	H ①	1.5	15	3.5	1,800	250	17
	HJ	1.5	20	4.5	1,800	250	17
	HL	1.5	30	7	1,800	250	17
	AS	2.5	45	10	1,500	250	17
	AK	2.5	70	16	1,500	250	17
	AL	3	95	20	1,500	250	17

① Cast Iron only.



GG493 & GG4197 pumping high pressure liquids.



SCAN TO LEARN MORE ABOUT
MOTOR SPEED PUMPS

DETAILED INFO IN MASTER CATALOG SECTIONS 144, 154, & 164

MAG DRIVE MOTOR SPEED

SERIES: 855, 893, 895, 897

Features & Benefits

- Series 855 offers IEC or NEMA motor mounts and ANSI or DIN flanges.
- Casing and canister drains facilitate servicing.
- Series 893/895/897 offer NPT / BSP or ANSI flange ports and NEMA motor mounts.
- Long-coupled design available for applications requiring speed reducers.



PERFORMANCE SPECIFICATIONS

	Size	Standard Port ①	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
			GPM	M³/Hr		PSI	BAR
SERIES 855 CAST IRON	GS	1 (25)	5	1.1	1,750	200	14
	GG	1 (25)	10	2.2	1,750	200	14
	HJ	1.5 (40)	20	4.5	1,750	200	14
	HL	1.5 (40)	30	6.8	1,750	200	14
	AS	3 (65)	42	9.5	1,450	150	10.3
	AK	3 (65)	66	15	1,450	150	10.3
	AL	3 (65)	88	20	1,450	150	10.3
	KE	3 (80)	94	21.3	1,150	150	10.3
SERIES 893, 895, 897 STEEL, CAST IRON, STAINLESS STEEL	KKE	3 (80)	130	30	1,150	150	10.3
	GG	1 ①	10	2.3	1,750	125	8.5
	HJ	1 ①	20	4.5	1,750	125	8.5
	HL	1 ①	30	6.8	1,750	125	8.5
	AS	3 ①	35	8	1,150	125	8.5
	AK	3 ①	50	11	1,150	125	8.5
	AL	3 ①	75	17	1,150	125	8.5

① ANSI = Inches / DIN = MM

MAX. CAPACITY

130 GPM (30 M³/Hr)

MAX. PRESSURE

200 PSI (14 BAR)

MAX. VISCOSITY

250,000 SSU (55,000 cSt)

TEMPERATURE RANGE

-50°F to +225°F (-45°C to +110°C)

PERFORMANCE CURVES
vikingpump.com/PumpSelector

Materials

- Cast Iron
- Steel
- Stainless Steel
- Alloy C, Alloy 20 and Others

Mag Coupling

- Neodymium Iron Boron
- Samarium Cobalt

Porting

- Opposite (180°)
- NPT / BSP
- Flanged (ANSI or DIN)

Mounting

- Foot Mount
- Motor Mount (Close-Coupled)

SCAN TO LEARN MORE ABOUT
MAG DRIVE MOTOR SPEED PUMPS

DETAILED INFO IN MASTER CATALOG SECTIONS 680 & 685



METRIC MOTOR SPEED

SERIES: 4076, 4176



200 GPM (45 M³/Hr)

MAX. CAPACITY

250 PSI (17 BAR)

MAX. PRESSURE*

25,000 SSU (5,500 cSt)

MAX. VISCOSITY

-40°F to +300°F (-40°C to +150°C)

TEMPERATURE RANGE

PERFORMANCE CURVES
vikingpump.com/PumpSelector

* Higher pressures available with factory approval

Materials

- Ductile Iron

Sealing

- Component Mechanical Seal

Porting

- Opposite (180°)
- Flanged

Mounting

- Foot Mount
- IEC Motor Mount (Close-Coupled)

Features & Benefits

- Motor speed operation eliminates speed reduction equipment on thinner liquids.
- Patented root feed groove and advanced gear geometry for optimized high speed operation.
- Space-saving mounting configurations available to better match your installation needs:
 - Foot Mount
 - IEC Motor Mount (Close-Coupled)
- DIN seal chamber accepts a wide range of seals.

PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
		mm	GPM	M ³ /Hr	RPM	PSI	BAR
DUCTILE IRON	HLE	40	26	6	1,450	250	17
	ATE	65	54	12	1,450	250	17
	ALE	65	94	21	1,450	250	17
	KE	80	126	29	1,450	175	12
	KKE	80	170	38	1,450	175	12
	LQE	100	200	45	950	175	12

Integral relief valve is standard.



Metric motor speed pumps moving thin liquids in parallel.



SCAN TO LEARN MORE ABOUT
 METRIC MOTOR SPEED PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 710

MOTOR MOUNTED GENERAL PURPOSE

SERIES: 56, 456, 75, 475, 456-X

Features & Benefits

- NEMA C-face mount for easy installation and a small footprint. (75 & 475)
- Simplified rotor retention system, economical for medium duty applications.
- IEC mount option available.



FH56

PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
		Inches	GPM	M ³ /Hr	RPM	PSI	BAR
C-FLANGE MOUNTED	C	0.25	0.5	0.11	1,750	250	17
	F	0.5	1.5	0.34	1,750	250	17
	FH	0.5	3	0.68	1,750	250	17
	G	1	7	1.5	1,750	100	7
	GG	1	10	2	1,750	100	7
	H	1.5	15	3.5	1,750	100	7
	HJ	1.5	20	4.5	1,750	100	7
	HL	1.5	30	7	1,750	100	7

Integral pressure relief valve is standard.



LP Gas pumps are UL 343 listed for propane or butane liquid transfer applications.



MAX. CAPACITY

30 GPM (7 M³/Hr)

MAX. PRESSURE

250 PSI (17 BAR)

MAX. VISCOSITY

7,500 SSU (1,650 cSt)

TEMPERATURE RANGE**

-60°F to +350°F (-50°C to +180°C)

PERFORMANCE CURVES

vikingpump.com/PumpSelector

** Temperatures to +500°F (+260°C) with special construction sealed pumps

Materials

- Cast Iron

Sealing

- Packing (56 Series Only)
- Component Mechanical Seal
- Lip Seal (75 Series Only)

Porting

- Opposite (180°) (Sizes G - HL)
- Same Side (Sizes C - FH)
- NPT / BSP

Mounting

- NEMA & IEC Motor Mount (Close-Coupled)



Flanged general purpose pump connected to flexible lines.

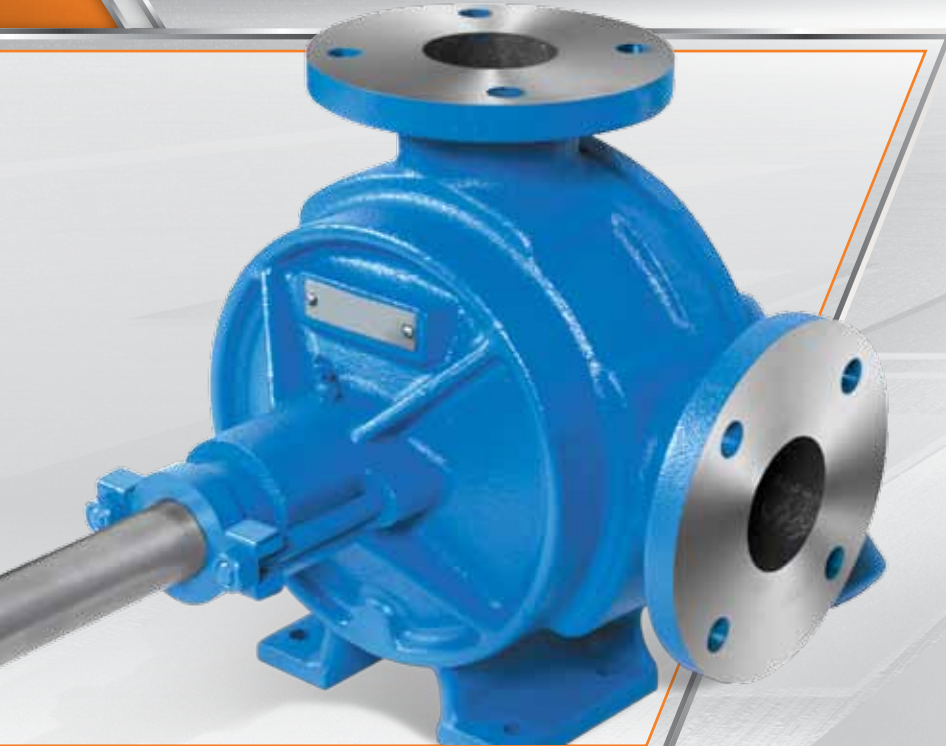
SCAN TO LEARN MORE ABOUT
FLANGED MOUNTED GENERAL PURPOSE PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 320



GENERAL PURPOSE

SERIES: 32, 432, 432-X



450 GPM (102 M³/Hr)

MAX. CAPACITY

250 PSI (17 BAR)

MAX. PRESSURE

250,000 SSU (55,000 cSt)

MAX. VISCOSITY

-60°F to +300°F (-50°C to +150°C)

TEMPERATURE RANGE**

PERFORMANCE CURVES
vikingpump.com/PumpSelector

** Temperatures to +650°F (+343°C) with special construction packed pumps

Materials

- Cast Iron

Sealing

- Packing
- Component Mechanical Seal (C-HL)

Porting

- Opposite (180°)
- Right Angle (90°)
- Same Side
- NPT / BSP
- Flanged

Mounting

- Foot Mount


Features & Benefits

- Simplified rotor retention system, economical for medium duty applications.
- Back pull-out seals provide access without disturbing the wet end.
- Long shaft standard for pillow block and belt drive, or reducer drive.

PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
		Inches	GPM	M ³ /Hr	RPM	PSI	BAR
FOOT-MOUNTED	C	0.25	0.5	0.11	1,750	250	17
	F	0.5	1.5	0.34	1,750	250	17
	FH	0.5	3	0.68	1,750	250	17
	G	1	5	1.1	1,150	100	7
	H	1	10	2.3	1,150	100	7
	HL	1.5	20	4.5	1,150	100	7
	J	1.25	20	4.5	420	100	7
	K	1.5	35	8	420	100	7
	KK	2	50	11.4	420	100	7
	L	2	90	20.5	420	100	7
	LQ	2.5	90	20.5	420	100	7
	LL	3	140	32	520	100	7
	Q	3	200	46	350	75	5
	M	4	280	64	280	75	5
	N	5	450	102	280	75	5

Integral pressure relief valve is standard.

 LP Gas pumps are UL 343 listed for propane or butane liquid transfer applications.



SCAN TO LEARN MORE ABOUT
GENERAL PURPOSE PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 310

ABRASIVE LIQUID

SERIES: 4625

Features & Benefits

- Extended service life provided by:
 - Tungsten carbide components in critical wear areas of pump.
 - Other hardened component options available.
 - Silicon carbide mechanical seal faces.
 - Positive seal flush to keep fresh supply of liquid at seal faces.
 - Behind the rotor seal placement eliminates abrasive wear on shaft bushing.
- Pin drive mechanical seal increases viscosity range.
- For abrasive liquids like paints, inks and waste oil.



PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
		Inches	GPM	M ³ /Hr	RPM	PSI	BAR
C-FLANGE MOUNTED	F	0.5	0.75	0.17	870	100	7
	FH	0.5	1.5	0.34	870	100	7
	H	1.5	5	1.1	640	150	10
	HL	1.5	10	2.3	640	150	10
	K	2	25	5.6	280	150	10
	KK	2	35	7.9	280	150	10
	L	2	50	11.3	230	150	10
	LQ	2.5	50	11.3	230	150	10
	LL	3	65	14.8	230	150	10
	Q	3	110	25	190	125	8.5
	M	4	140	32	155	125	8.5
	QS	6	160	36	190	125	8.5

Abrasion resistant components also available in other series and sizes.

MAX. CAPACITY

160 GPM (36 M³/Hr)

MAX. PRESSURE

150 PSI (10 BAR)

MAX. VISCOSITY

750,000 SSU (160,000 cSt)

TEMPERATURE RANGE**

-60°F to +250°F (-50°C to +120°C)

PERFORMANCE CURVES

vikingpump.com/PumpSelector

** Temperatures to +450°F (+232°C) with special construction

Materials

- Cast Iron

Sealing

- Component Mechanical Seal

Porting

- Opposite (180°)
- Right Angle (90°)
- NPT / BSP
- Flanged

Mounting

- Foot Mount

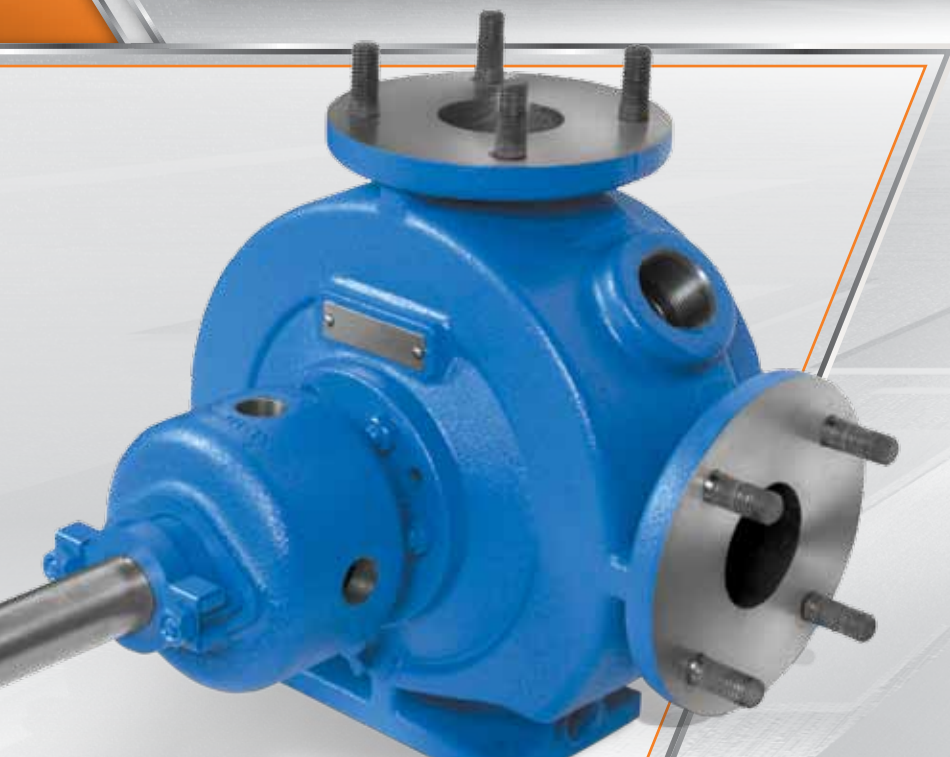
SCAN TO LEARN MORE ABOUT
SPECIAL PURPOSE - ABRASIVE LIQUID PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 410



ASPHALT

SERIES: General Purpose 34, 434 - Heavy Duty 224A/AH/AE, 4224A/AH/AE/B, 324A/AH, 4324A/AH



1,600 GPM (365 M³/Hr)

MAX. CAPACITY

200 PSI (14 BAR)

MAX. PRESSURE

2,000,000 SSU (440,000 cSt)

MAX. VISCOSITY

-60°F to +450°F (-50°C to +230°C)

TEMPERATURE RANGE**

PERFORMANCE CURVES
vikingpump.com/PumpSelector

** Temperatures to +650°F (+343°C) with special construction packed pumps

Materials

- Cast Iron

Sealing

- Packing
- Cartridge Mechanical Seal
- Cartridge Triple Lip Seal

Porting

- Opposite (180°)
- Right Angle (90°)
- NPT / BSP
- Flanged

Mounting

- Foot Mount

Features & Benefits

- Simplified rotor retention system, economical for medium duty applications.
- Jacketing suitable for hot oil or steam for enhanced application flexibility.
- Belt drive or reducer drive options available.



Heavy Duty
Electrically Heated

PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
		Inches	GPM	M³/Hr	RPM	PSI	BAR
GENERAL PURPOSE	HL	1.5	20	5	1,150	100	7
	KK	2	50	10	420	100	7
	LQ	2.5	90	20	420	100	7
	Q	3	200	45	350	75	5
	M	4	280	64	280	75	5
	N	5	450	102	280	75	5
HEAVY DUTY	H	1.5	15	3	1,750	200	14
	HL	1.5	30	7	1,750	200	14
	K	2	75	17	780	200	14
	KK	2	100	23	780	200	14
	L	2	135	30	640	200	14
	LQ	2.5	135	30	640	200	14
	LL	3	140	32	520	200	14
	LS	3	200	45	640	200	14
	Q	4	300	68	520	200	14
	QS	6	500	114	520	200	14
	N	6	600	136	350	200	14
	R	8	1,100	250	280	200	14
	RS	10	1,600	365	280	125	9

For heavy duty applications, use a Jacketed Universal Seal.



SCAN TO LEARN MORE ABOUT
ASPHALT PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 430

Features & Benefits

- Motor speed operation on smaller pumps eliminates need for speed reduction for easy installation.
- Heavy duty anti-friction bearings extend service life.
- Adjustable return-to-tank pressure relief valve.
- Pressure-lubricated idler bushing maximizes bushing life.
- Designed for UL 51 LPG/Autogas transfer, cylinder filling and bobtail mount.



PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
		Inches	GPM	M ³ /Hr	RPM	PSI	BAR
CAST IRON	GG	1	8	2	1,750	100	7
	HJ	1.5	17	4	1,750	100	7
	HL	1.5	25	6	1,750	100	7
	AS	2.5	30	7	1,150	100	7
	AK	2.5	45	10	1,150	100	7
	AL	3	65	15	1,150	100	7
	K	2	30	7	420	100	7
	KK	2	40	9	420	100	7
	L	3	75	17	420	100	7
	LQ	3	75	17	420	100	7
	LL	3	95	20	420	100	7

 LP Gas pumps are UL 51 listed for propane or butane liquid transfer applications.

MAX. CAPACITY

95 GPM (20 M³/Hr)

MAX. PRESSURE

100 PSI (7 BAR)

MAX. VISCOSITY

N/A

TEMPERATURE RANGE

Down to -40°F (-40°C)

PERFORMANCE CURVES
vikingpump.com/PumpSelector

Materials

- Cast Iron (4195: GG-HL)
- Ductile Iron (4195: AS-AL, 4205: All)

Sealing

- Component Mechanical Seal

Porting

- Opposite (180°)
- Right Angle (90°)
- NPT / BSP
- Flanged

Mounting

- Foot Mount

SCAN TO LEARN MORE ABOUT
LP GAS PUMPS

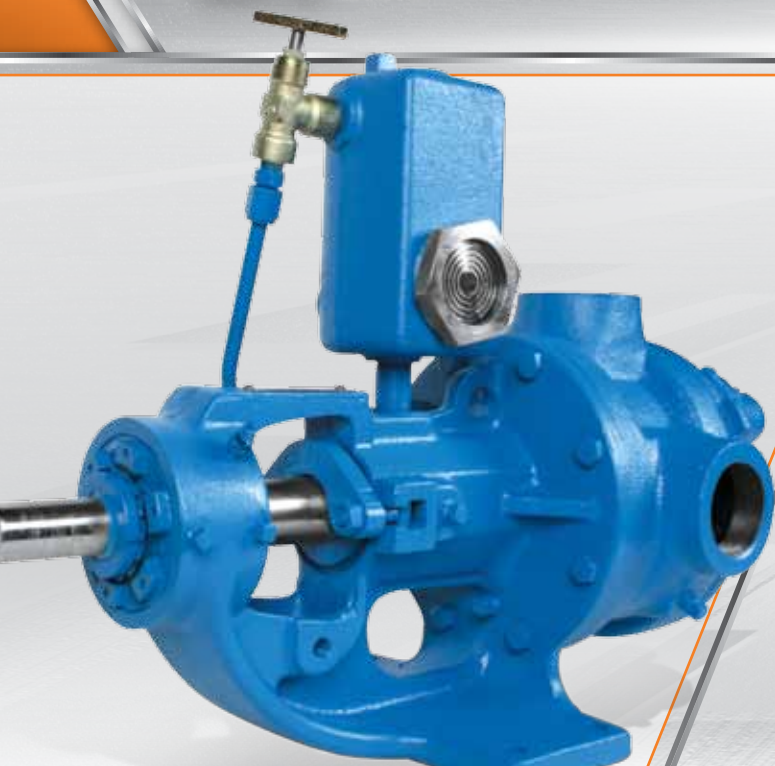
DETAILED INFO IN MASTER CATALOG SECTION 440



LP Gas pump moving LPG off of a truck.

AMMONIA

SERIES: 4925



60 GPM (14 M³/Hr)

MAX. CAPACITY

50 PSI (3.5 BAR)

MAX. PRESSURE

N/A

MAX. VISCOSITY

Down to -40°F (-40°C)

TEMPERATURE RANGE

PERFORMANCE CURVES
vikingpump.com/PumpSelector

Features & Benefits

- Double mechanical seals with pressurized seal chamber and oil reservoir pressurized by ammonia, no external flush system required.
- Adjustable return-to-tank pressure relief valve.
- Pressure-lubricated idler bushing maximizes bushing life.
- Designed for ammonia refrigeration systems.

PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
		Inches	GPM	M³/Hr	RPM	PSI	BAR
CAST-IRON	HL	1.5	10	2	780	50	3.5
	K	2	20	5	280	50	3.5
	KK	2	30	7	280	50	3.5
	LQ	2.5	50	11	280	50	3.5
	LL	3	60	14	280	50	3.5

Materials

- Cast Iron
- Ductile Iron

Sealing

- Double Mechanical Seal

Porting

- Opposite (180°)
- Right Angle (90°)
- NPT / BSP
- Flanged

Mounting

- Foot Mount



4925 series pump moving refrigeration ammonia.



SCAN TO LEARN MORE ABOUT
AMMONIA PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 420

TAG & RELEASE

Supports Your Pump



SCAN TO FIND OUT MORE

VIKINGPUMP.COM/PARTS_AND_SERVICE.ASP

FREE
PROGRAM

Viking Pump “Tag & Release” is a free and easy program. Each tag identifies the Seal Kit # and Rebuild Kit # for more complete pump repairs. This allows less downtime and better overall service.



Immediate, visible and accurate service part identification



Reduces downtime and increases productivity



Complete repair kits ensure pump reliability

PUMP TECHNOLOGY: EXTERNAL GEAR

ADVANTAGES

- **Higher Pressure Capabilities**
With shaft support on both sides of the gears.
- **Multi-Section Pumps**
Use one motor for multiple pumping applications, blending liquids, or splitting flows to different uses.
- **Shaft Seal Options**
Including lip seal, component seal, cartridge seal and mag drive options.
- **Compact, Close-Coupled Options**
For motor speed operation or with gearmotors.
- **Minimal Pulsation**
For accurate flow measurement.
- **Reliable and Easy To Maintain**
With only two moving parts.
- **One Shaft Seal**
More reliable and lower cost than two used on timed lobe and screw pumps.

PERFORMANCE



Capacity Range
to 190 GPM (45 M³/Hr)



Viscosity Range
28 to 2,000,000 SSU (1 to 440,000 cSt)
With special construction



Pressure Range
to 2,500 PSI (170 BAR)



Temperature Range
-40°F to +450°F (-40°C to +230°C)
With special construction



Standard sealing options also available.

The External Gear Pump, with spur, helical or herringbone gears, offers higher pressures and unique abilities to supply multi-section specialty pumps with one driver.

IN THIS SECTION

Spur Gear



30

Fluid Power



31

Power Transfer Unit

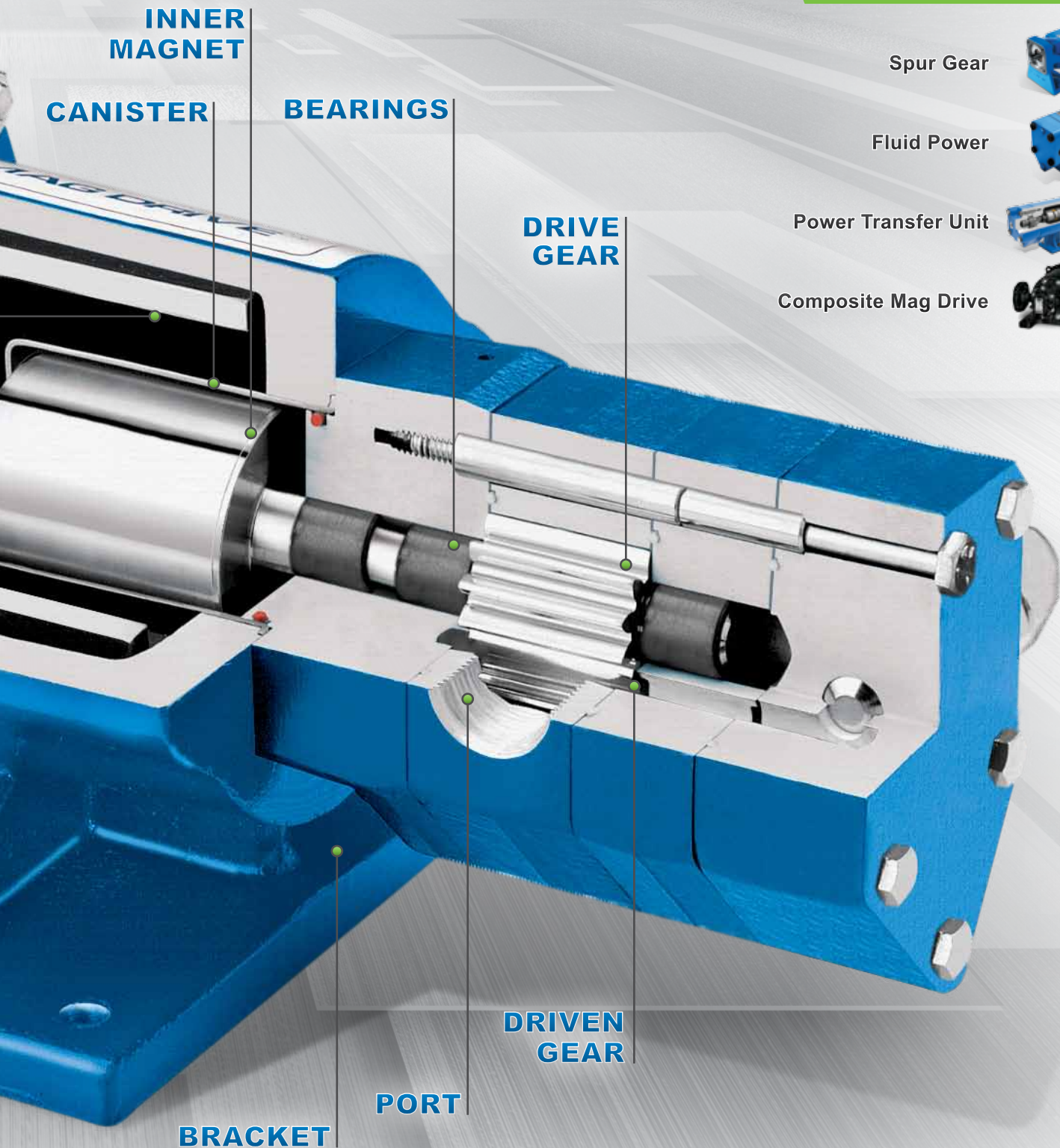


32

Composite Mag Drive



33



SPUR GEAR

SERIES: SG



SG-8 Mag Drive
Spur Gear Pump

Features & Benefits

- Needle bearings provide high pressure capabilities, sleeve bearing options available.
- Close-coupled motor mount or foot bracket options to match space or motor requirements.
- Double pump configurations offer two flow rates operating from a single power source, reducing equipment costs.

190 GPM (45 M³/Hr)

MAX. CAPACITY

500 PSI (34 BAR)

MAX. PRESSURE

1,000,000 SSU (250,000 cSt)

MAX. VISCOSITY*

-40°F to +450°F (-40°C to +230°C)

TEMPERATURE RANGE

PERFORMANCE CURVES
vikingpump.com/PumpSelector

* SG-8 Mag Drive version capable of viscosity to 2,000,000 SSU (440,000 cSt)

Materials

- Cast Iron
- Ductile Iron

Sealing

- Lip Seal
- Component Mechanical Seal
- Cartridge Mechanical Seal
- Sealless Mag Drive

Porting

- Opposite (180°)
- Same Side
- NPT / BSP
- SAE O-Ring
- SAE Flange

Mounting

- Foot Mount
- Motor Mount for IEC & NEMA Motors (Close-Coupled)

PERFORMANCE SPECIFICATIONS

	Standard Size	Standard Port	Nominal Capacity At 1750 RPM		Continuous Pressure		Intermittent Pressure	
		Inches	GPM	LPM	PSI	BAR	PSI	BAR
SG-04	SG-0417	0.375	0.06	0.23	500	34	750	52
	SG-0418	0.375	0.14	0.53	500	34	1,250	86
	SG-0425	0.375	0.18	0.68	500	34	1,500	103
	SG-0435	0.375	0.27	1.02	500	34	1,750	121
	SG-0450	0.375	0.36	1.36	500	34	2,000	138
	SG-0470	0.375	0.5	1.89	500	34	1,500	103
SG-05	SG-0518 ①	0.5	0.7	2.6	500	34	1,500	103
	SG-0525 ①	0.5	1	3.8	500	34	2,500	170
	SG-0535 ①	0.5	1.4	5.3	500	34	2,500	170
	SG-0550 ①	0.5	2	7.6	500	34	2,500	170
	SG-0570 ①	0.5	2.8	10.6	500	34	1,800	124
	SG-0510 ①	0.5	4	15.1	500	34	1,250	86
	SG-0514 ①	0.75	5.6	21.2	500	34	900	62
	SG-0519 ①	0.75	7.6	28.8	200	14	400	28
SG-07	SG-0528 ①	0.75	11.2	42.4	100	7	200	14
	SG-0729	1	2.8	10.6	500	34	2,500	170
	SG-0741	1	4	15.1	500	34	2,500	170
	SG-0758	1	5.6	21.2	500	34	2,500	170
	SG-0782	1	8	30.3	500	34	2,250	155
	SG-0711	1	11.2	42.4	500	34	1,600	110
	SG-0716	1	16	61	500	34	1,100	76
	SG-0722	1.50 X 1.25	22	83	500	34	1,600	110
	SG-0732	1.50 X 1.25	32	121	500	34	1,100	76
	SG-1009	1	16	61	500	34	2,500	170
SG-10	SG-1013	1.5	25	95	500	34	1,900	130
	SG-1026	2	50	189	500	34	1,000	68
	SG-1420	2	70	265	500	34	1,100	75
SG-14	SG-1436	3	125	473	290	20	580	40
	SG-1456	4	190	719	190	13	380	26

Integral pressure relief valve standard (single pump).

① SG-05 models available with UL 343 listing for fuel oil.



SCAN TO LEARN MORE ABOUT
SPUR GEAR PUMPS

DETAILED INFO IN MASTER CATALOG SECTIONS 341.1 & 341.3

Features & Benefits

- High efficiency, fixed displacement, external gear pumps for medium pressure fluid power (hydraulic) applications.
- Optional outboard bearing available for overhung loads.
- Installation is simple, with brackets to close-couple to NEMA or IEC motors, or foot mount.



Double Pumps
See Catalog Section 341.2



Flow Dividers
See Catalog Section 341.6



PERFORMANCE SPECIFICATIONS

	Standard Size	Standard Port	Nominal Capacity At 1750 RPM		Continuous Pressure		Intermittent Pressure	
		Inches	GPM	LPM	PSI	BAR	PSI	BAR
GP-04	GP-0417	0.375	0.06	0.23	750	52	750	52
	GP-0418	0.375	0.14	0.53	1,000	69	1,000	69
	GP-0425	0.375	0.18	0.68	1,250	86	1,500	103
	GP-0435	0.375	0.27	1.02	1,500	103	1,750	121
	GP-0450	0.375	0.36	1.36	1,250	86	2,000	138
	GP-0470	0.375	0.5	1.89	900	62	1,500	103
GP-05	GP-0518	0.5	0.7	2.6	1,500	103	1,500	103
	GP-0525	0.5	1	3.8	2,000	138	2,500	172
	GP-0535	0.5	1.4	5.3	1,800	124	2,500	172
	GP-0550	0.5	2	7.6	1,250	86	2,500	172
	GP-0570	0.5	2.8	10.6	900	62	1,800	124
	GP-0510	0.5	4	15.1	625	43	1,250	86
GP-07	GP-0514	0.75	5.6	21.2	450	31	900	62
	GP-0741	1	4	15.1	2,250	155	2,500	172
	GP-0758	1	5.6	21.2	1,600	110	2,500	172
	GP-0782	1	8	30.3	1,125	77.6	2,250	155
	GP-0711	1	11.2	42.4	800	55.1	1,600	110
	GP-0716	1	16	61	550	37.9	1,100	75.8
GP-10	GP-1009	1	16	61	500	34	2,500	172
	GP-1013	1.5	25	95	500	34	1,900	130
	GP-1026	2	50	189	500	34	1,000	68
GP-14	GP-1420	2	70	265	500	34	1,100	75
	GP-1436	3	125	473	290	20	580	40
	GP-1456	4	190	719	190	13	380	26

MAX. CAPACITY

190 GPM (45 M³/Hr)

MAX. PRESSURE

2,500 PSI (172 BAR)

MAX. VISCOSITY

25,000 SSU (5,500 cSt)

TEMPERATURE RANGE

-40°F to +450°F (-40°C to +230°C)

PERFORMANCE CURVES
vikingpump.com/PumpSelector

Materials

- Cast Iron

Sealing

- Lip Seal

Porting

- Opposite (180°)
- Same Side
- NPT / BSP
- SAE O-Ring
- SAE Flange

Mounting

- Foot Mount
- Motor Mount (Close-Coupled) for IEC & NEMA Motors
- Vertical In-Line

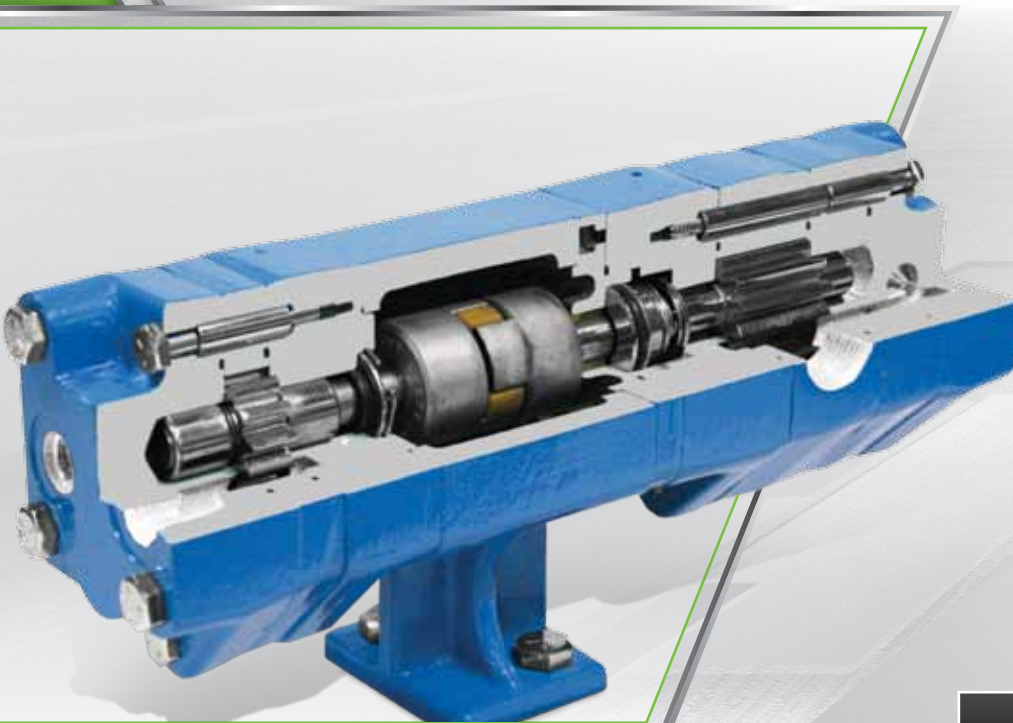
SCAN TO LEARN MORE ABOUT
FLUID POWER PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 341.4



POWER TRANSFER UNITS

SERIES: SG-04 and SG-05 External Gear, 75 and 475 Internal Gear



22.4 GPM (5 M³/Hr)

MAX. CAPACITY

500 PSI (34 BAR)

MAX. PRESSURE

1,000,000 SSU (250,000 cSt)

MAX. VISCOSITY

-40°F to +450°F (-40°C to +230°C)

TEMPERATURE RANGE

PERFORMANCE CURVES
vikingpump.com/PumpSelector

Materials

- Cast Iron

Sealing

- Lip Seal
- Component Mechanical Seal

Porting

- NPT / BSP

Mounting

- Foot Mount

Features & Benefits

- PTU's are external or internal gear pumps with an integral hydraulic motor.
- Excellent solutions for mobile fluid transfer applications.
- Work well for remote, limited space and/or hazardous locations.



GM Series Hydraulic Motors
See Catalog Section 341.4



Also Available as an
Internal Gear Pump.

PERFORMANCE SPECIFICATIONS

	Size	Nominal Capacity At 1150 RPM		Nominal Capacity At 1750 RPM		Nominal Capacity At 3450 RPM	
		GPM	LPM	GPM	LPM	GPM	LPM
SG SERIES	0417	.04	.15	.06	.23	.12	.45
	0418	.09	.34	.14	.53	.27	1.02
	0425	.12	.45	.18	.68	.36	1.36
	0435	.17	.64	.27	1.02	.52	1.97
	0450	.24	.91	.36	1.36	.7	2.65
	0470	.34	1.29	.50	1.89	1	3.79
	0518	.47	1.78	.7	2.65	1.4	5.30
	0525	.66	2.5	1	3.79	2	7.57
	0535	.9	3.41	1.4	5.30	2.8	10.60
	0550	1.3	4.92	2	7.57	4	15.14
	0570	1.8	6.81	2.8	10.60	5.6	21.20
	0510	2.6	9.84	4	15.14	8	30.28
	0514	3.7	14.01	5.6	21.20	11.2	42.40
	0519	5	18.93	7.6	28.77	15.2	57.54
	0528	7.3	27.63	11.2	42.40	22.4	84.79
75 / 475 SERIES		Nominal Capacity At 1150 RPM		Nominal Capacity At 1750 RPM		Max Pressure (PSI)	
		GPM	LPM	GPM	LPM	PSI	BAR
	G75	5	18.9	7	26.5	100	6.9
	G475	5	18.9	7	26.5	100	6.9
	GG75	7	26.5	10	37.9	100	6.9
	GG475	7	26.5	10	37.9	100	6.9
	H75	10	37.9	15	56.8	100	6.9
	H475	10	37.9	15	56.8	100	6.9
	HJ75	13	49.2	20	75.7	100	6.9
	HJ475	13	49.2	20	75.7	100	6.9
	HL75	20	75.7	30	113.6	100	6.9
	HL475	20	75.7	30	113.6	100	6.9

Sealless Mag Drive options available.



SCAN TO LEARN MORE ABOUT
POWER TRANSFER UNITS

DETAILED INFO IN MASTER CATALOG SECTION 341.5

COMPOSITE MAG DRIVE

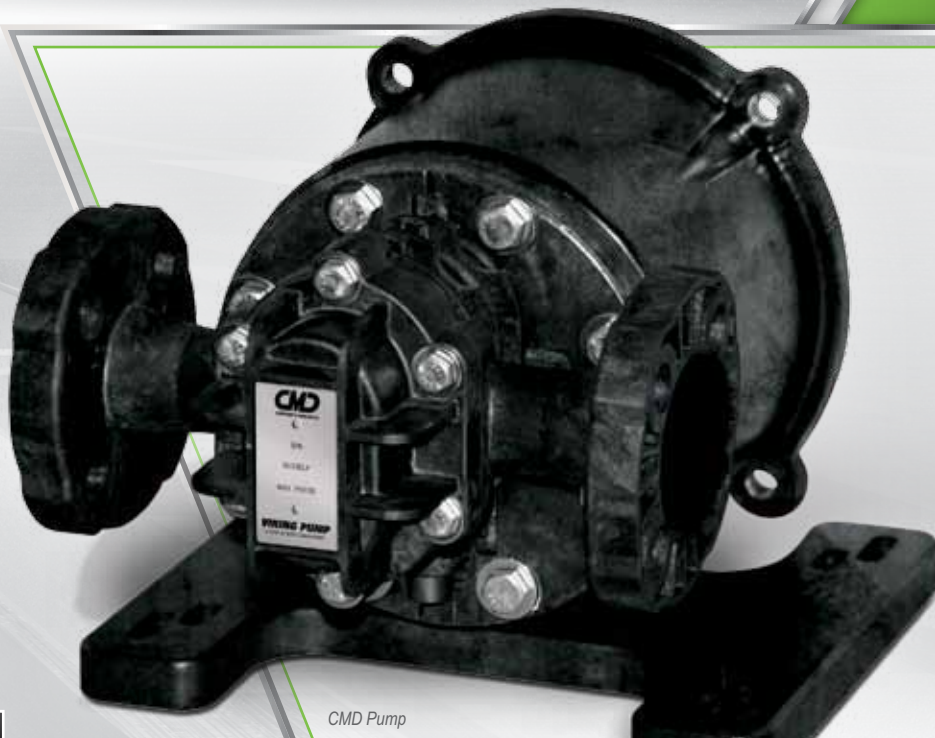
SERIES: Composite Mag Drive: CMD, VI-CORR: RP

Features & Benefits

- Inert composite materials for universal chemical compatibility.
- Compact design.
- Multiple seal options (VI-CORR) or sealless Mag Drive (CMD).
- Entirely non-metallic (CMD).
- High repeatability for chemical metering.



VI-CORR Pump



CMD Pump

PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At 1450 RPM		Nominal Capacity At 1750 RPM		Pressure	
		Inches	GPM	LPM	GPM	LPM	PSI	BAR
CMD	02	.25	.34	1.3	.4	1.5	150	10
	05	.375	1.3	4.9	1.5	5.8	150	10
	12	.75	2.6	10	3.2	12.1	150	10
	25	1	5.5	21	6.5	24.6	150	10
	75	1.5	16.5	62.5	20	75	150	10
	125	1.5	27	104	33	125	150	10

In-line valve sold separately.

	Size	Standard Port	Nominal Capacity At 1450 RPM		Nominal Capacity At 1750 RPM		Pressure	
		Inches	GPM	LPM	GPM	LPM	PSI	BAR
VI-CORR RP	RP-0782	2	6.6	25.1	8	30.3	200	14
	RP-0716	2	13.3	50.2	16	60.6	200	14
	RP-0724	2	19.9	75.3	24	90.8	200	14
	RP-0732	2	26.5	100.4	32	121.1	200	14

Integral relief valve is standard.

MAX. CAPACITY*

27 GPM (6 M³/Hr)

MAX. PRESSURE*

200 PSI (14 BAR)

MAX. VISCOSITY*

25,000 SSU (5,500 cSt)

TEMPERATURE RANGE

-40°F to +200°F (-40°C to +95°C)

PERFORMANCE CURVES

vikingpump.com/PumpSelector

* Performance varies between CMD & VI-CORR versions

Materials

- Carbon Reinforced ETFE or PVDF (CMD)
- PPS (VI-CORR)

Sealing

- Mechanical Seal (VI-CORR)
- Lip Seal (VI-CORR)
- Sealless Mag Drive

Porting

- Opposite (180°)
- NPT / BSP
- Flanged (ANSI or DIN)

Mounting

- Motor Mount
- Foot Mount (CMD)



CMD pumps moving chemicals in a series.

SCAN TO LEARN MORE ABOUT
COMPOSITE MAG DRIVE PUMPS

DETAILED INFO IN MASTER CATALOG SECTIONS 343 & 344



PUMP TECHNOLOGY: ROTARY VANE

ADVANTAGES

- **Higher Pressure on Thin Liquids**
For long distance transfer of thin fuels and chemicals.
- **Superior Suction Lift**
Enables top-of-tank mounting for fireguard applications.
- **Fast Vane Replacement**
Vanes can be replaced in the field without removing the pump.
- **Minimal Pulsation**
For accurate flow measurement.
- **One Shaft Seal**
More reliable and lower cost than two used on timed lobe and screw pumps.
- **ANSI or DIN Compatible Flange Ports**
For easy mounting anywhere in the world.
- **Compact, Close-Coupled Options**
For motor speed operation or with gearmotors.

PERFORMANCE



Capacity Range
to 160 GPM (36 M³/Hr)



Viscosity Range
28 to 2,300 SSU (500 cSt)



Pressure Range
to 200 PSI (14 BAR)



Temperature Range
-15°F to +225°F (-30°C to +110°C)

MECHANICAL SEAL

DRIVE SHAFT

CASING BUSHING

DISC

The Rotary Vane Pump offers the ability to handle thin liquids at high pressures in stainless steel materials, by reducing the clearances that gear pumps need to prevent pick-up.

**RELIEF
VALVE PORT**
(Relief Valve Not Shown)

**VANE &
PUSH ROD**

IN THIS SECTION

Rotary Vane



36

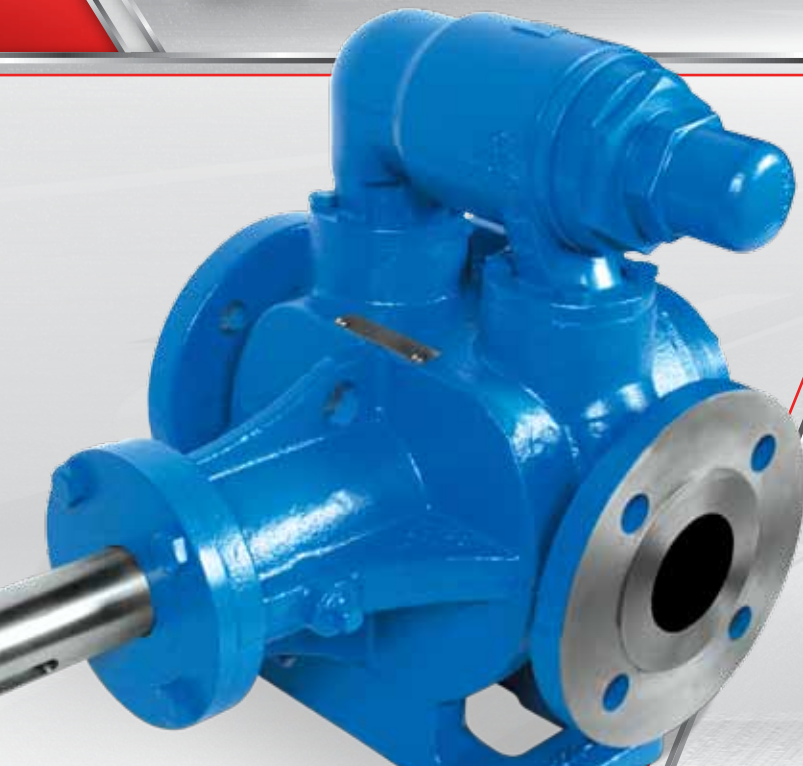
ROTOR

HEAD BUSHING

DISC

ROTARY VANE

SERIES: LVP



160 GPM (36 M³/Hr)

MAX. CAPACITY

200 PSI (14 BAR)

MAX. PRESSURE

2,300 SSU (500 cSt)

MAX. VISCOSITY

-15°F to +225°F (-30°C to +110°C)

TEMPERATURE RANGE**

PERFORMANCE CURVES
vikingpump.com/PumpSelector

** Temperatures -60°F to +500°F (-51°C to +260°C) with special construction

Features & Benefits

- High pressure and high efficiency with thin liquids.
- Pump design offers ANSI or DIN flanges, and IEC or NEMA motor mounts to conform to international standards for enhanced application flexibility.
- 20 minute in-line vane replacement reduces scheduled downtime.
- Harder components than other vane pumps extend pump life.
 - 62 Rockwell C surface-hardened one-piece, 316 stainless steel casing.
- Silicon carbide sleeve bearings.
- Chrome oxide shaft coating.

PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure	
		Inches ①	GPM	M³/Hr	RPM	PSI	BAR
STAINLESS STEEL	LVP40017 LVP41017	(1.5) 40	20	4	1,750	200	14
	LVP40027 LVP41027	(1.5) 40	40	9	1,750	200	14
	LVP41057	(2) 50	80	15	1,150	200	14
	LVP41087	(2) 50	100	23	950	200	14
	LVP41197	(3) 80	125	29	520	200	14
	LVP41237	(3) 80	160	36	520	200	14

① ANSI-compatible parts in inches, DIN-compatible parts in (mm)
 Integral pressure relief valve is standard.

Materials

- Stainless Steel

Sealing

- Component Mechanical Seal
- Cartridge Mechanical Seal
- Cartridge Triple Lip Seal

Porting

- Opposite (180°)
- Flanged (ANSI or DIN)

Mounting

- Foot Mount
- Motor Mount

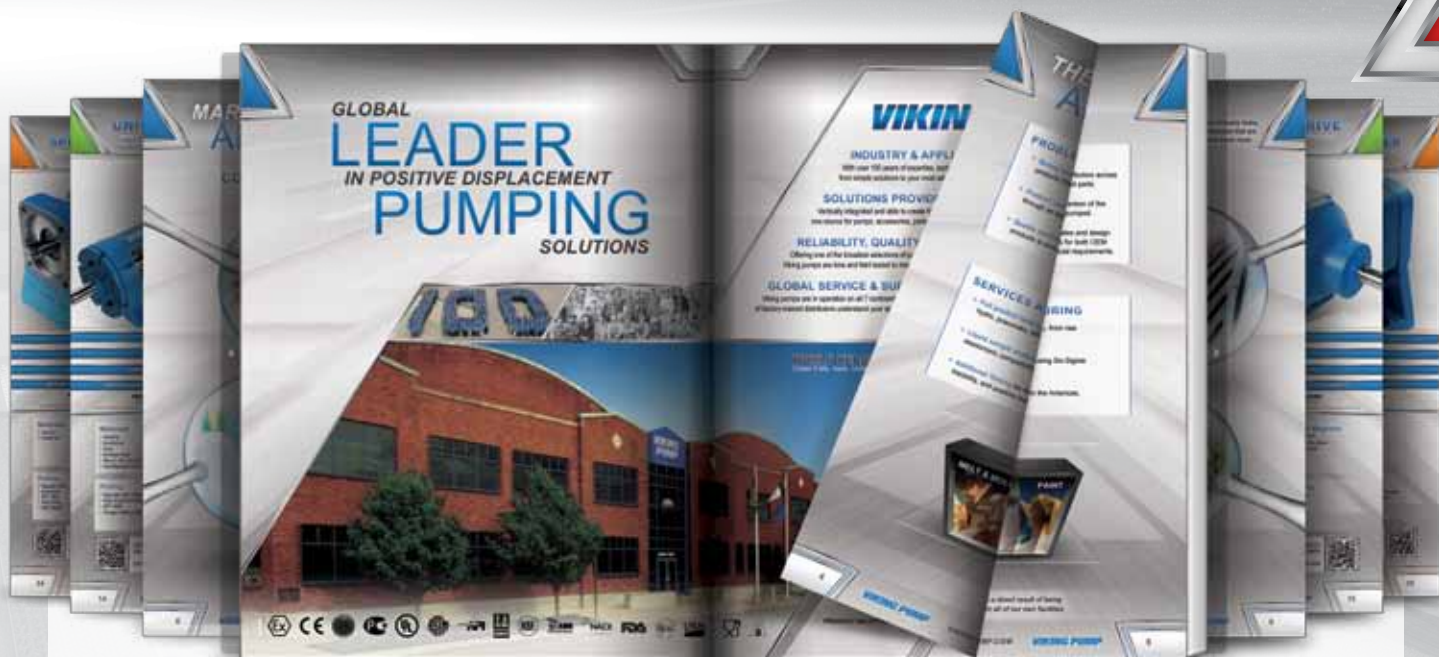


LVP series pumping water for emulsions.



SCAN TO LEARN MORE ABOUT
 ROTARY VANE PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 445



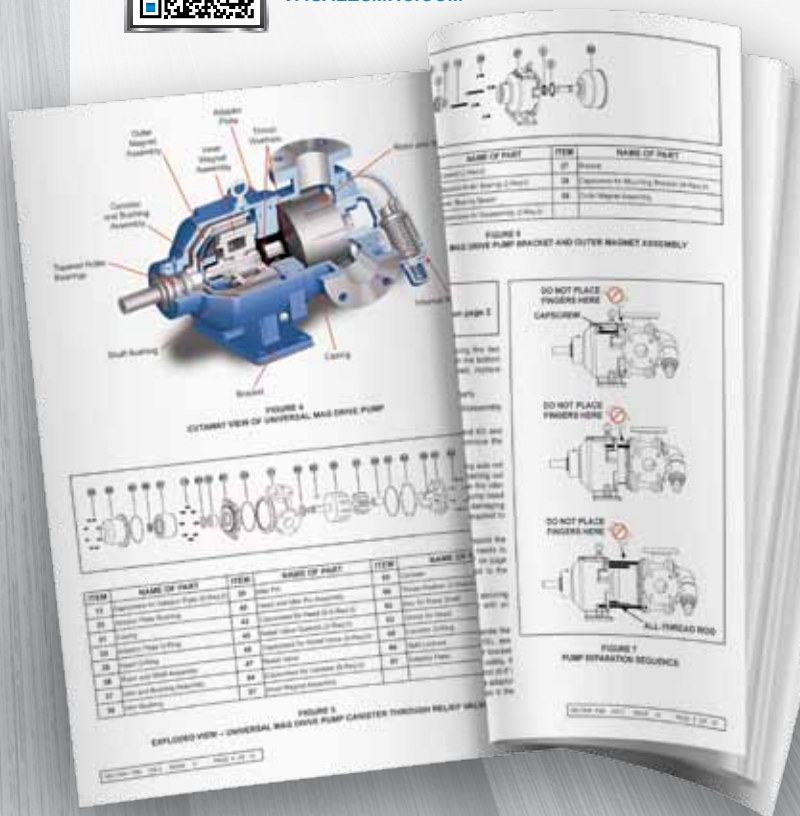
VIKING PUMP LITERATURE

Supports Your Pump



SCAN TO GET INSTANT ACCESS TO
VIKING PUMP LITERATURE

VP.SALESMRC.COM



“Flip” Through The Literature

No need to download large files to browse our latest brochures and catalog. Our Flipping Book powered system allows you to search for content, email page links, and much more.



Everything In One Place

Find brochures, flyers, and service manuals all in one organized location on our marketing resource center. Scan the QR code to the left or visit vp.salesmrc.com today.



Order What You Need

The Marketing Resource Center also allows you to order specific quantities of the literature you would like to have on hand for later reference.



Technical Documentation

Get access to all Viking technical service manuals to get diagrams and explanations about every part of your pump.

PUMP TECHNOLOGY: INDUSTRIAL LOBE

ADVANTAGES

- **Higher Pressure Capabilities**
For long distance transfer of high viscosity liquids.
- **Easy Timing**
Rotors and gears are positively located on keyed shafts.
- **Simple End Clearance Adjustment**
Compared to other lobe pumps which require shimming.
- **Shaft Seal Options**
Including packed gland, component seal and cartridge seal options.
- **Excellent NPSHr**
Fluid access on three sides of rotors enhances filling with highly viscous fluids and minimizes pulsation.
- **Run Dry Continuously**
Non-contacting rotors enable continuous run-dry with flushed seal, minimizing chance of failure due to operator error.

PERFORMANCE



Capacity Range
to 820 GPM (186 M³/Hr)



Viscosity Range
28 to 2,000,000 SSU (1 to 440,000 cSt)



Pressure Range
to 400 PSI (27 BAR)



Temperature Range
-40°F to +400°F (-40°C to +205°C)

**ROLLER
BEARINGS**

**BEARING
HOUSING**

**LABYRINTH
SEAL**

**DRIVE
SHAFT**

**HELICAL
TIMING GEARS**

The Industrial Lobe Pump offers solids handling capability, low shear and higher pressures, plus industrial seal options not available from sanitary lobe pumps.

**RELIEF
TUBE**

IN THIS SECTION

Industrial Lobe



40

SHAFT

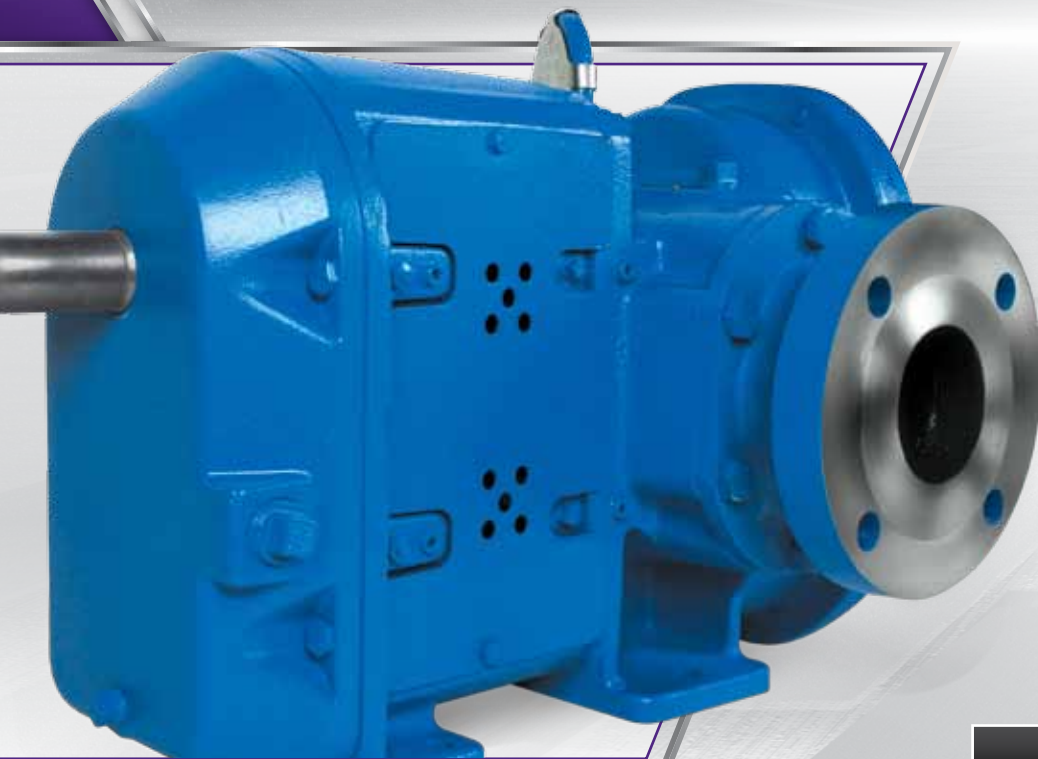
LOBE

PORT

**MECHANICAL
SEAL**

INDUSTRIAL LOBE

SERIES: RL



820 GPM (186 M³/Hr)

MAX. CAPACITY

400 PSI (27 BAR)

MAX. PRESSURE*

2,000,000 SSU (440,000 cSt)

MAX. VISCOSITY*

-40°F to +400°F (-40°C to +205°C)

TEMPERATURE RANGE*

PERFORMANCE CURVES
vikingpump.com/PumpSelector

* Special sealing or materials of construction may be required

Features & Benefits

- Rugged rotor shaft support for longer life and higher pressure capabilities.
- Shimless design for ease of maintenance.
- Accepts industry standard cartridge seals for maximum flexibility.

PERFORMANCE SPECIFICATIONS

Size	Standard Port	Nominal Capacity At Maximum Speed		Maximum Speed	Maximum Pressure *	
	Inches	GPM	M ³ /Hr	RPM	PSI	BAR
RL016	3	105	23.8	640	400	27
RL025	3	160	36.3	640	400	27
RL150	6	820	186	600	400	27

Materials

- Stainless Steel

Sealing

- Packed Gland
- Component Mechanical Seals
- Cartridge Mechanical Seals
- Cartridge Triple Lip Seal

Porting

- Opposite (180°)
- ANSI-Compatible Flange

Mounting

- Foot Mount



RL Series pumping wax at an oil refinery.



SCAN TO LEARN MORE ABOUT
INDUSTRIAL LOBE PUMPS

DETAILED INFO IN MASTER CATALOG SECTION 270



SCAN TO GET INSTANT ACCESS
TO VIKING PUMP VIDEOS

VIKINGPUMP.COM/VIDEOS.ASP

VIKING PUMP SERVICE VIDEOS

Support Your Pump



Easy to Follow Instruction

Maintain your Viking pump with complete confidence by following along with our step-by-step service videos.



Tips and Tricks

Learn the trade secrets that make pump maintenance a breeze. We will provide you pointers for various pumps and industries throughout each video.



Maintenance Kits Advantage

We show you why maintenance kits are the easy method to maximize your Viking pump's uptime.

SOLUTIONS & SYSTEMS

EVERY PUMP APPLICATION IS UNIQUE

Viking Pump doesn't force a standard pump into an engineered process or system. We are able to adapt different pump technologies, materials of construction, sealing, porting, speed of rotation and more, to provide extreme reliability and solutions that fit the following variables:



LIQUID



ELEVATION



PROCESS



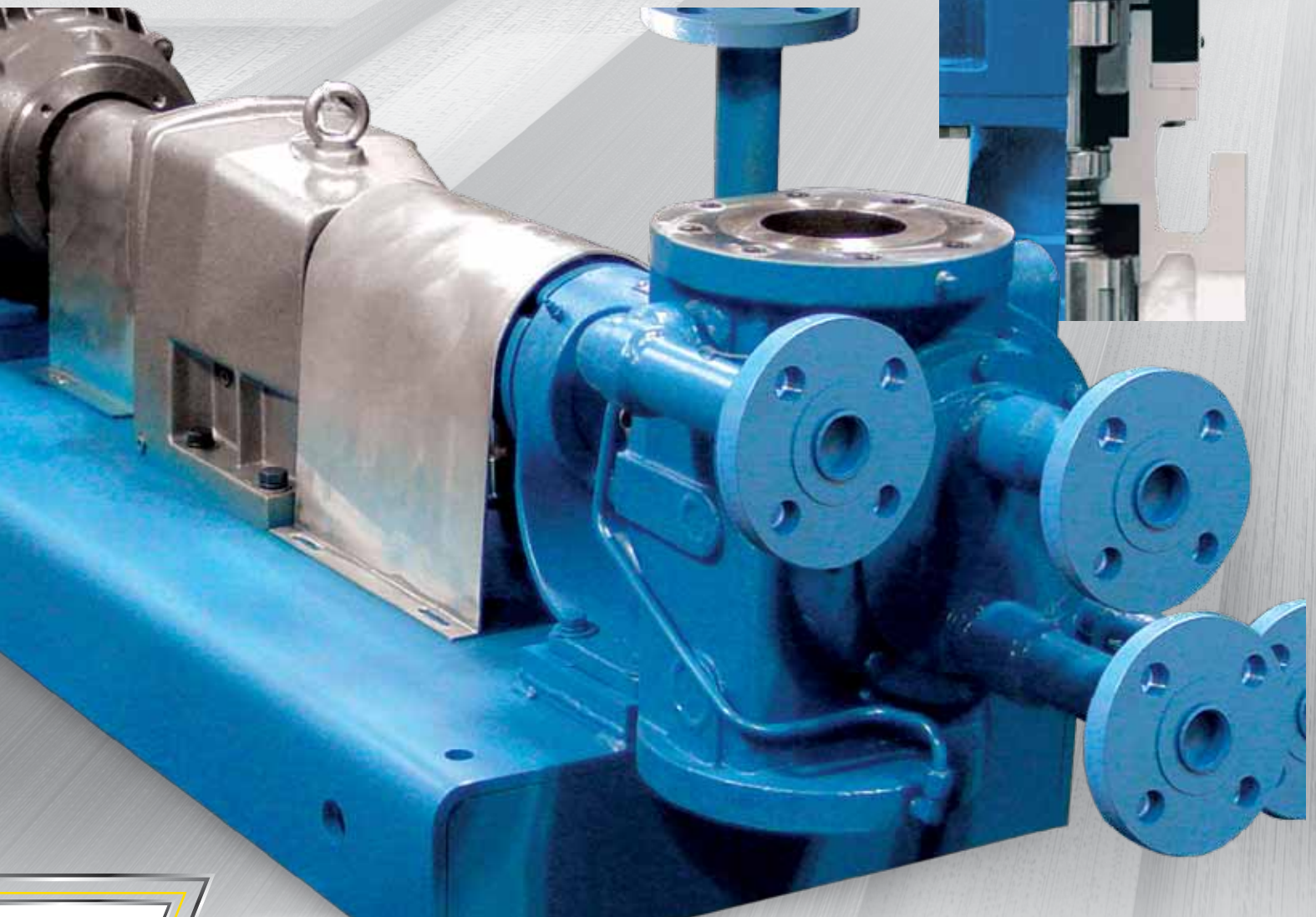
TEMPERATURE



PIPING



ENVIRONMENT

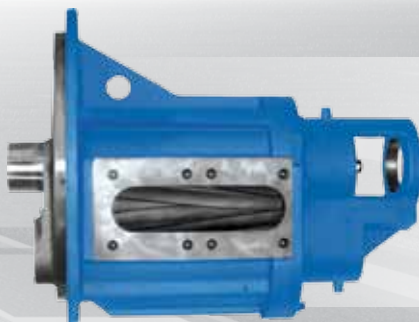


CUSTOM OEM SOLUTIONS

Customer Specific Design to Meet Unique Challenges

Some solutions involve advanced changes to the pump design to handle a unique OEM application or to fit within a physical footprint of a machine or system. Viking provides unique solutions in:

- Lubrication
- Filtering
- Heat transfer
- Fuel injection
- Burner feed
- Adhesive dispensing
- Two-part meter/mix
- Colorant metering
- Fluid power
- And much more



LOCOMOTIVE MAIN LUBE PUMP

This custom-designed helical gear lubrication pump is mounted to the engine of a large diesel locomotive (and is driven by it). It features a bracket to mount the engine's fuel pump, as well.



WIND TURBINE LUBE PUMP

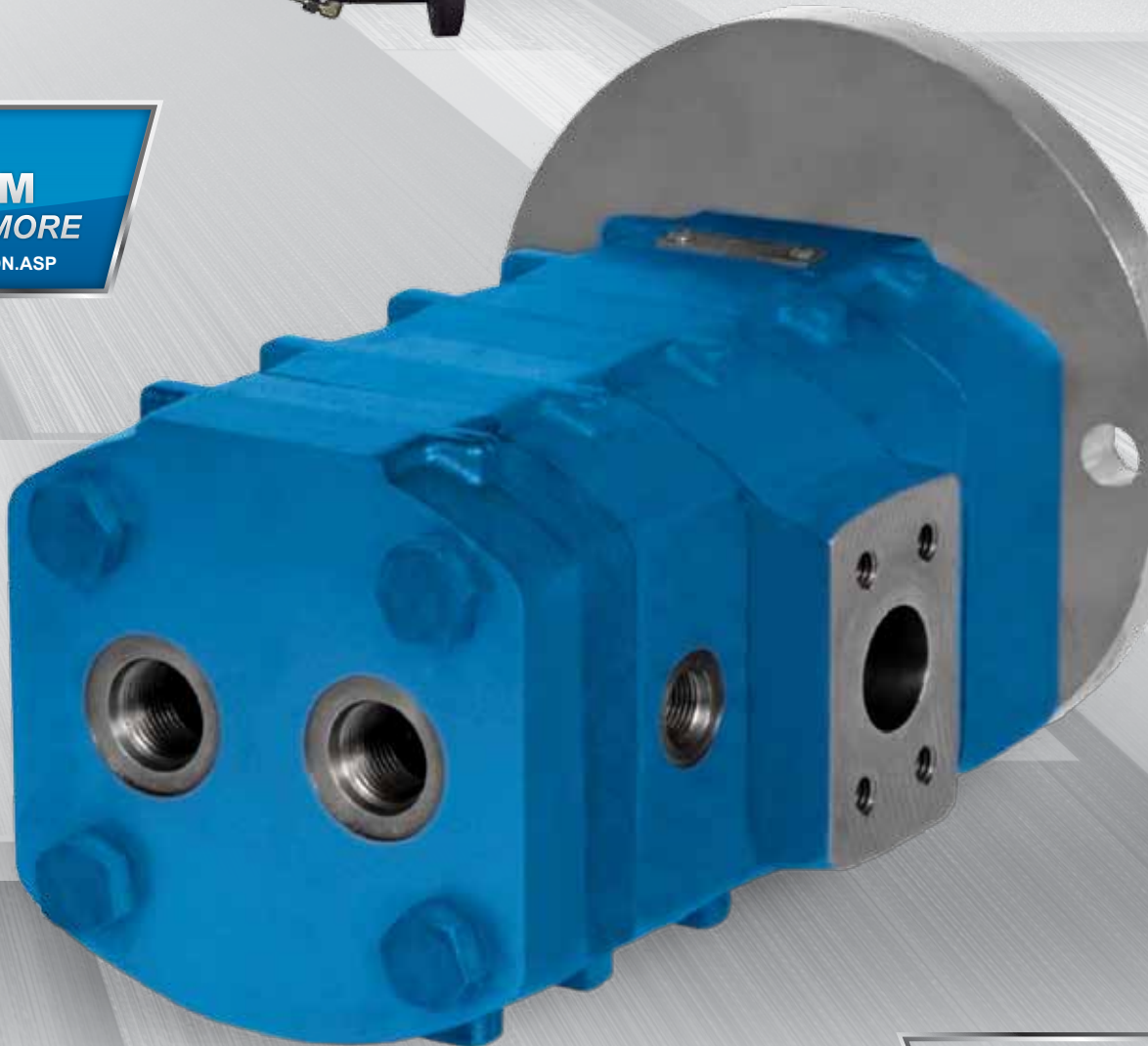
This unique pump is mounted to (and driven by) the gearbox on a wind turbine, and draws oil from the suction port (bottom), where it flows out the top to a filter and back to the gearbox. It pumps in the same direction regardless of which direction the shaft turns.

**CONTACT OUR
OEM TEAM
TO LEARN MORE**

VIKINGPUMP.COM/DISTRIBUTION.ASP

HEAVY TRUCK TRANSMISSION LUBE PUMP

Designed for large, heavy duty off-road trucks. This rugged pump features three sections, to scavenge oil, lubricate the transmission, and drive a hydraulic motor on the radiator's cooling fan.



DUPLEX FUEL OIL SETS

Customized to Meet Your Fuel Oil Needs



Features & Benefits

- Proven, factory manufactured fuel oil sets built custom to your order.
- UL-CSA electrical control panels.
- Easy sizing with 8-Step Selection Software, available on CD.
- Available with standard or UL-listed pumps.
- Quick access to comparison sheets, specification sheets, illustration drawings and P&ID drawings.
- Over 25 years of experience engineering and manufacturing duplex fuel oil sets.

Performance

Max Capacity*

75 GPM (285 LPM)

Max Pressure

500 PSI (34 BAR)

Max Viscosity

0 to 25,000 SSU (2,500 cSt)

Max Temperature

-4°F to +180°F (-20°C to +80°C)

* Larger capacities available, consult factory.

Standard Equipment

- Heavy duty positive displacement gear pumps (Qty. 2)
- TEFC Motors (Qty. 2)
- Steel baseplate with drip lip and drain (Qty. 1)

Suction Line

- Viking Lid-Ease® basket strainers (Qty. 2)
- Ball valves (Qty. 2)
- Compound gauges with gauge valves (Qty. 2)

Discharge Line

- Check valves (Qty. 3)
- Ball valves (Qty. 2)
- Relief valves (Qty. 2)
- Pressure gauges with gauge valves (Qty. 2)

Suction/Discharge Piping

- Schedule 40 carbon steel piping
- Leak tested with 100 PSI air, soap and water
- Vinyl Toluene Alkyd coated, quick dry enamel

Options

- Pressure switches
- Pressure control valves
- Flow switches
- Thermometers
- Flexible connectors
- Water removal filters
- Galvanized base plates
- Flow meters and totalizers
- Control panels
- In-line or side-by-side mounting
- Welded piping

Applications

- Fueling diesel generators for backup electrical power generation.
- Fuel oil transfer from storage to day tank.
- Fuel oil on oil-fired boilers and kilns.
- Oil filtration recirculation to ensure clean and/or water-free oil.



SCAN TO LEARN MORE ABOUT
DUPLEX FUEL OIL SETS

DRIVE CONFIGURATIONS

An Entire Pumping Solution in One Package

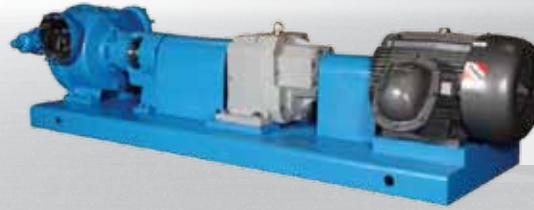
Features & Benefits

- Factory assembled systems including base plate, motor, couplings, guards, pumps, and speed reduction if needed.
- Pre-alignment from factory minimizes final alignment at installation.
- Single source responsibility.
- Drawings available to facilitate piping layout.
- Viking will provide any customer specified motors, gear reducers, or other components.
- Custom engineered bases to fit customer specifications.

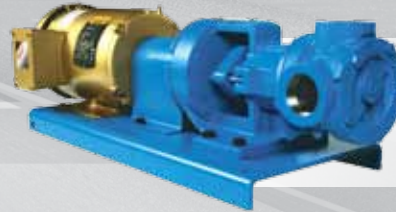
SPECIFICATIONS

Pump Series	Drive Style					
	R	P	D	V	B	M
INTERNAL GEAR						
Industrial-Duty Pumps						
Universal Seal & UMD	■	■	■	■		
Jacketed Universal Seal	■	■	■	■		
Motor Speed (Metric)	■	■	■	■		■
Motor Speed	■	■	■	■		■
General Purpose Pumps						
General Purpose	■	■	■	■	■	■
Special Purpose						
Abrasive Liquids	■	■	■	■		
Ammonia	■	■	■	■		
Asphalt	■	■	■	■		
LP Gas	■	■	■	■		
EXTERNAL GEAR						
Sealed						
Spur Gear	■	■	■	■	■	■
Sealless						
Mag Drive Spur Gear	■	■	■	■	■	■
ROTARY VANE						
LVP Vane	■	■	■			■
INDUSTRIAL LOBE						
Industrial Lobe	■	■	■			

Specific pumps within each pumping principle may or may not be compatible with a specific drive arrangement. Please contact your Authorized Viking® Distributor to make sure your particular pump is compatible with the desired drive arrangement.



“P” Drive
Purchased Gear Reducer



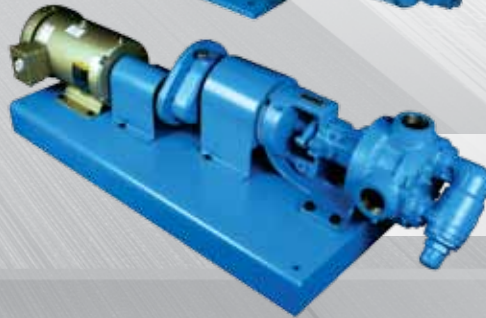
“D” Drive
Direct Connected to Standard Motor, Variable Speed Drive, or Gear Head Motor



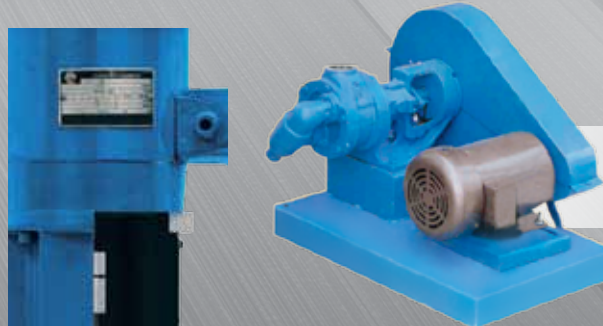
“B” Drive
Bracket Mounted



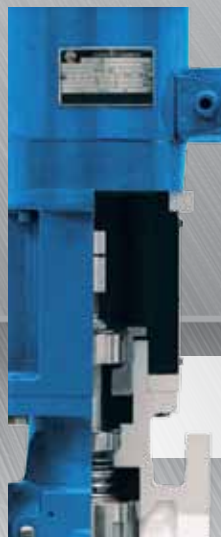
“M” Drive
Motor Mounted



“R” Drive
Viking Offset Gear Reducer



“V” Drive
V-Belt



“IM” Drive
Vertically Inline Mounted

VERSATILE ACCESSORIES

SIMPLIFY INSTALLATION AND INCREASE RELIABILITY

Our accessories can be installed by Viking Pump or your Viking Pump distributor as a complete pump unit, or separately.



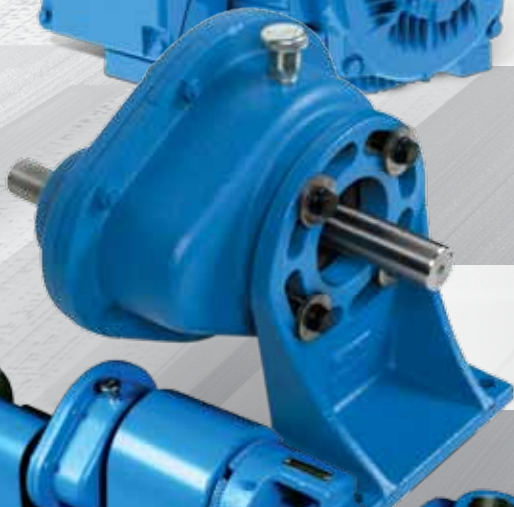
STRAINERS

Lid-Ease® strainers for easy installation.



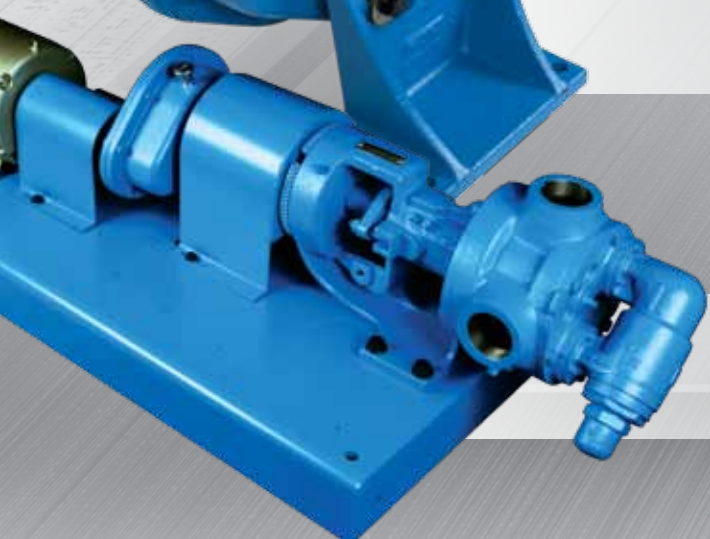
MOTORS

Electric, hydraulic, air and gear motors to power your pump with reliability and control.



REDUCERS

Gear reducers to help your pump perform at your desired speed and flow.



BASEPLATES

Sturdy platforms to support your entire configuration.

LID-EASE® STRAINERS

Protect Your Pumps and Systems With Our Versatile Strainers

Features & Benefits

- Quarter-turn, easy opening breech-lock lid simplifies routine cleaning.
- Inclined basket design provides low pressure drop for high system efficiency.
- Top basket removal eliminates the need to drain the strainer and minimizes product loss.
- Optional magnetic inserts are available for trapping ferrous particles.
- Optional differential pressure indicators optimize cleaning intervals.
- Strainer pressure drop calculator available on www.vikingpump.com/strainerselector.



PERFORMANCE SPECIFICATIONS

	Size	Standard Port	Nominal Capacity		Rated System Pressure		Maximum Basket Differential Pressure	
		Inches	GPM	M ³ /Hr	PSI	BAR	PSI	BAR
ALUM	F-1020	2	100	23	200	14	150	10
	F-1030	3	200	45	125	8.5	125	8.5
	F-1040	4	400	91	125	8.5	125	8.5
CAST IRON	F-1007	0.75	20	5	200	14	150	10
	F-1010	1	30	7	200	14	150	10
	F-1013	1.25	40	9	200	14	150	10
	F-1015	1.5	50	11	200	14	150	10
	F-1020	2	100	23	200	14	150	10
	F-1030	3	200	45	125	8.5	125	8.5
	F-1040	4	400	91	125	8.5	125	8.5
DUCTILE	F-1060	6	800	182	125	8.5	75	5
	F-1080	8	1,500	340	125	8.5	50	3.4
STAINLESS STEEL	F-1020	2	100	23	200	14	150	10
	F-1030	3	200	45	125	8.5	125	8.5
	F-1040	4	400	91	125	8.5	125	8.5
	F-1060	6	800	182	125	8.5	75	5
	F-1007	0.75	20	5	200	14	150	10
	F-1010	1	30	7	200	8.5	150	10
	F-1013	1.25	40	9	200	8.5	150	10
	F-1015	1.5	50	11	200	8.5	150	10
	F-1020	2	100	23	200	8.5	150	10
	F-1030	3	200	45	125	8.5	125	8.5
	F-1040	4	400	91	125	8.5	125	8.5
	F-1060	6	800	182	125	8.5	75	5

Mesh	10	20	40	60	80	100
Opening (microns)	1,910	860	380	230	190	140
Opening (in.)	0.075	0.034	0.015	0.0092	0.007	0.0055

Materials

- Aluminum
- Cast Iron
- Ductile Iron
- Stainless Steel

Options

- Magnetic Inserts
- Differential Pressure Indicators

Porting

- Flanged
- Threaded
- Grooved

How It Works



The inclined position of the strainer basket adjacent to the porting allows for smooth flow patterns.

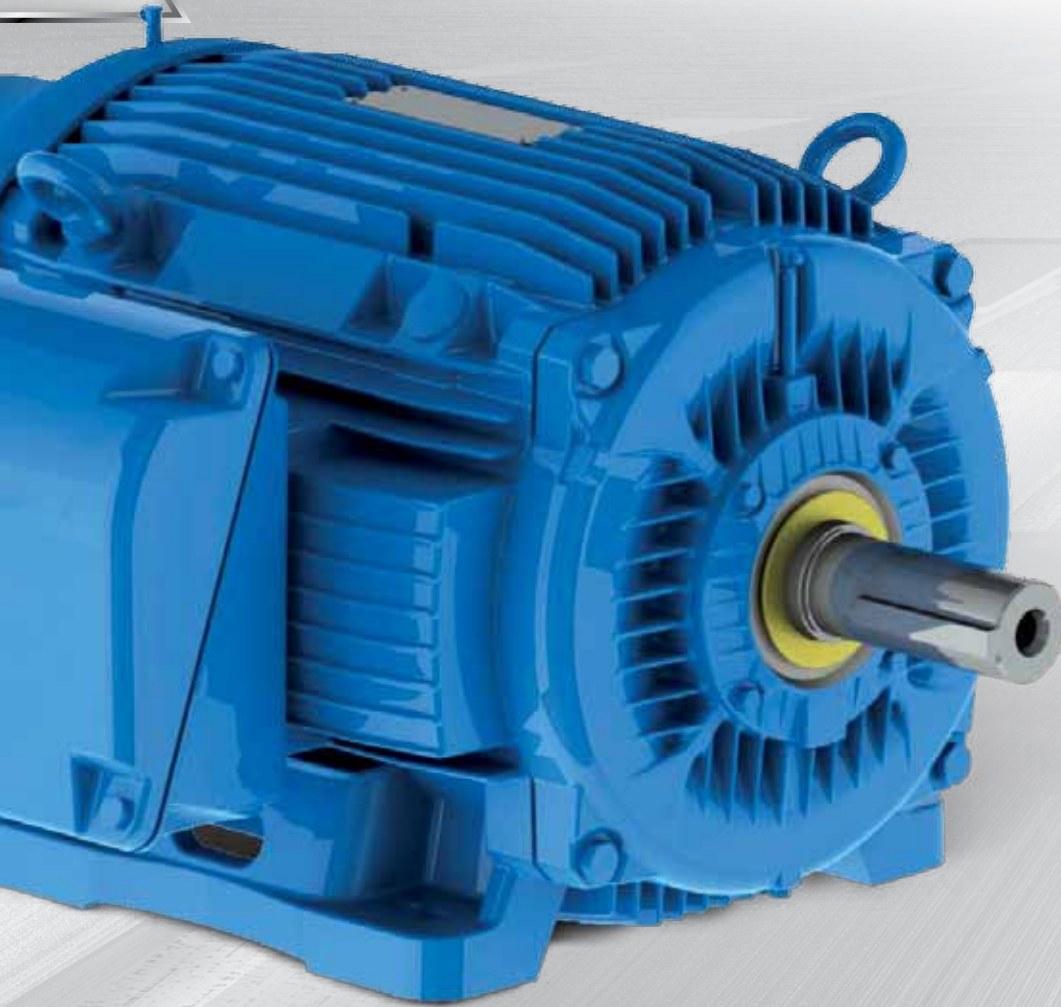
SCAN TO LEARN MORE ABOUT
LID-EASE® STRAINERS



DETAILED INFO IN MASTER CATALOG SECTION 640

DRIVE MOTORS

Power Your Pump With a Motor From Viking Pump



Features & Benefits

- One stop shop - get your pump and motor from one supplier.
- Competitive pricing direct through Viking Pump.
- All major brands and types available.
- Energy efficient, compliant with EISA and EC640/2009 standards.

Horsepower Range

- .25 to 350 HP

Voltage Range

- 115 to 575 Volts
- Single or Three Phase

Frequency

- 50/60 Hz

Enclosure

- NEMA
- IEC
- XP / ATEX

Mounting

- Foot
- C-Flange



SCAN TO LEARN MORE ABOUT
DRIVE MOTORS

GEAR REDUCERS

Get the Control and Performance You Need Out of Your Viking Pump

Features & Benefits

In-Line Reducers

- Available in multiple sizes and a variety of ratios to 350 HP / 250 kW.
- Universal mounting - solid input shaft or motor mount option (IEC or NEMA).
- High efficiency and low noise levels.

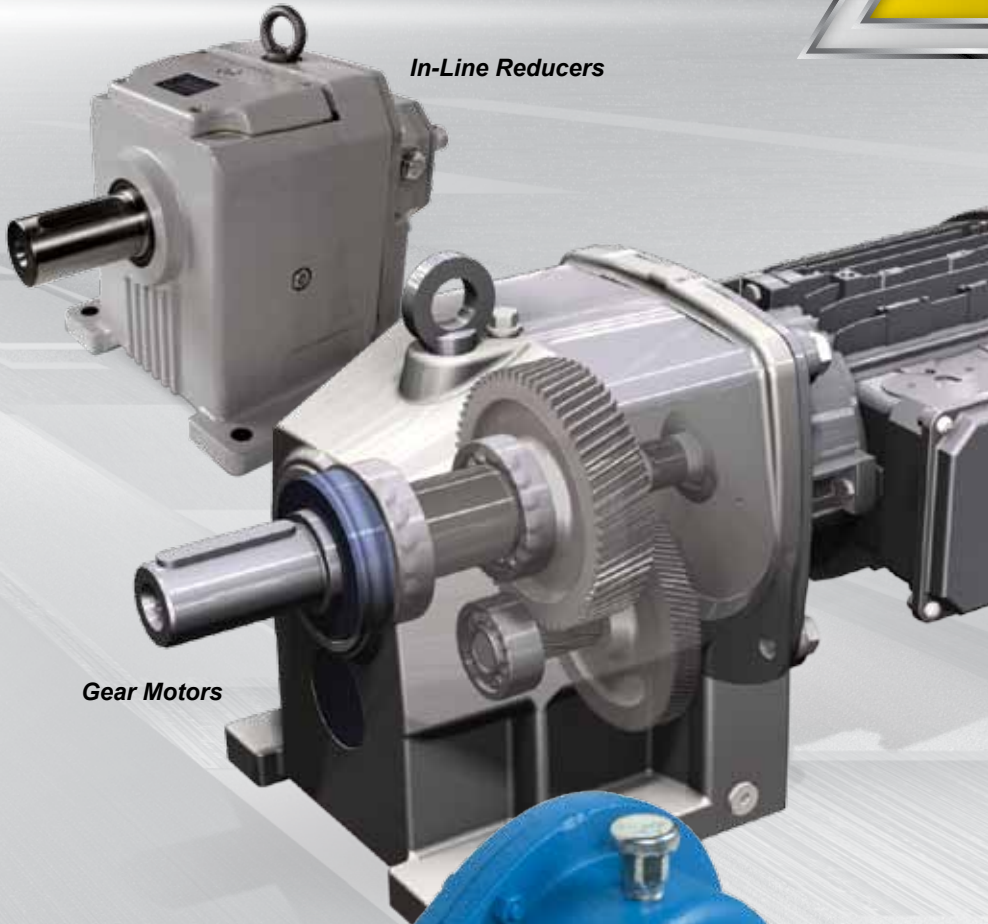
Offset Reducers

- Ratios are fully interchangeable in each gearbox.
- Multiple mounting brackets enable output shaft to match Viking shaft heights.
- Slotted bracket enables input shaft to match multiple motor shaft heights.

Gear Motors

- Integrated motor and reducer.
- Compact footprint.

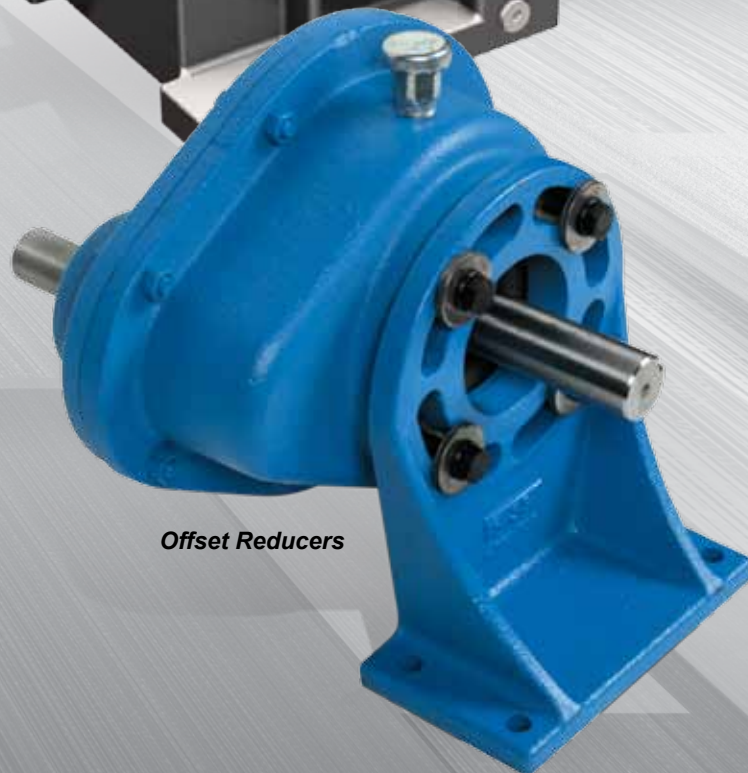
In-Line Reducers



Gear Motors



Offset Reducers









SCAN TO LEARN MORE ABOUT
GEAR REDUCERS & GEAR MOTORS



DETAILED INFO IN MASTER CATALOG SECTIONS 610, 615, 616, & 617

QUALITY ASSURANCE

WE PROVIDE ANALYTICAL SERVICES FOR OPTIMUM PUMP PERFORMANCE

-  Enable best possible pump selection for your liquids and process conditions.
-  Satisfy engineering specifications and governmental regulations.
-  Guarantee accuracy with NIST-traceable calibration.
-  Validate pump performance before installation with certified pump tests.
-  Test pump only, or your complete unit – pump, reducer and drive.
-  Test with your liquids, especially non-newtonian liquids, at your process temperatures.



CERTIFIED PERFORMANCE TEST

- Factory testing to ensure your Viking pump meets your flow requirements. These tests are performed using state of the art dynamometers and data gathering software. These tests can be performed on a variety of liquids to best duplicate your unique conditions of service.
- 6 dynamometers through 150 HP
- Oils, solvent, water and other test fluids
- Witnessed testing available



CERTIFIED HYDRO TEST

- Hydro testing ensures that your pump will not leak at or beyond your application pressure. These tests are performed using fuel oil or non-petroleum test fluid.
- Test condition is at 1.5 x maximum operating pressure or 250 PSI (whichever is greatest)
- Pressure and duration may be changed to meet customer specification
- Pneumatic testing also available

Lab Resources:

- Dynamometers
- Test Liquids to 75,000 SSU
- Data Acquisition Tools
- Viscometer
- Machine Shop

Testing Services Available:

- Pneumatic Testing
- NPSHr Testing
- Sound & Vibration
- Visual Inspection and Measurements
- Liquid Sample Analysis
- Material Testing
- Traceability
- Magnetic Particle Testing

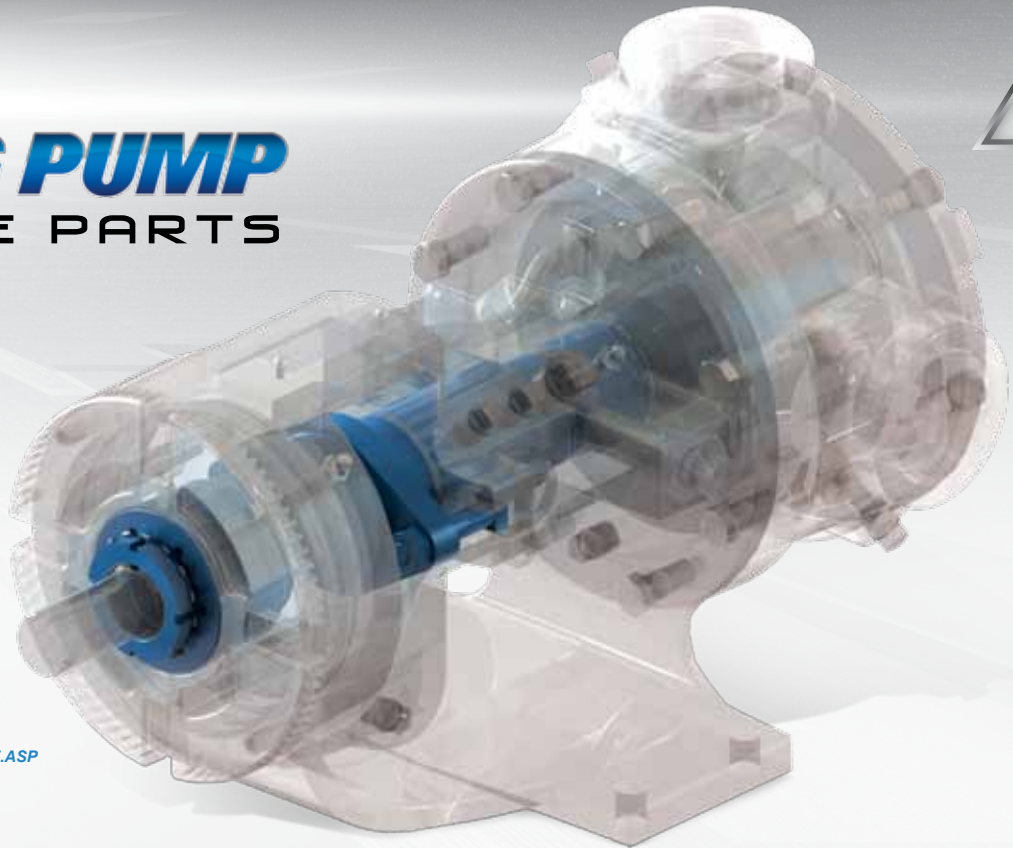
VIKING PUMP

GENUINE PARTS



SCAN TO LEARN MORE
ABOUT HOW OUR PARTS
AND SERVICE CAN
SAVE YOU MONEY

VIKINGPUMP.COM/PARTS_AND_SERVICE.ASP



REPAIR IT ONCE REPAIR IT RIGHT



Design

Only Viking Genuine Parts are specifically designed to meet performance requirements for Viking pumps.



Quality

Viking Genuine Parts are designed and tested to ensure optimum performance.



Support

Viking backs all Genuine Parts with its own warranty and distributor network.



PARTS KIT vs PARTIAL REPAIR



Everything you need in one place



Save time and money



Increase uptime



Increase service life



Reduce frequency of repairs

REBUILD vs REPLACE PUMP

- Viking kits save time and money, making rebuilding easier and more cost effective.
- Viking pumps are built to the highest standards so they can be rebuilt instead of replaced.
- Average savings of 35% to rebuild compared to replacing your pump.
- Less downtime with faster shipping and leadtime for kits versus new pumps.

SEAL & MATERIAL SELECTION GUIDE

MATERIAL SELECTION

Since 1929, Viking has cast its metals using two captive foundries, allowing for ultimate control and superior quality.



Alloy 20

Austenitic stainless steel for sulfuric acid.

Alloy C

Cast nickel base alloy for strong oxidizers.

Bronze

Used for chloride corrosion resistance in marine applications.

Steel

For refinery and petrochem applications or extremely high temperatures. Grades range from cast low alloy to various types of carbon steel.

Stainless Steel

For corrosion resistance over the entire pH range. Grades range from 316L, 317, 347 and 770, to duplex and martensitic.

Ductile Iron

For lower cost alternative to steel for refinery and petrochem applications where thermal crack resistance is required. Grades range from pearlitic to ferritic.

Gray Cast Iron

For most non-corrosive applications. Least cost, best resistance to galling. Various coating options for hardness.

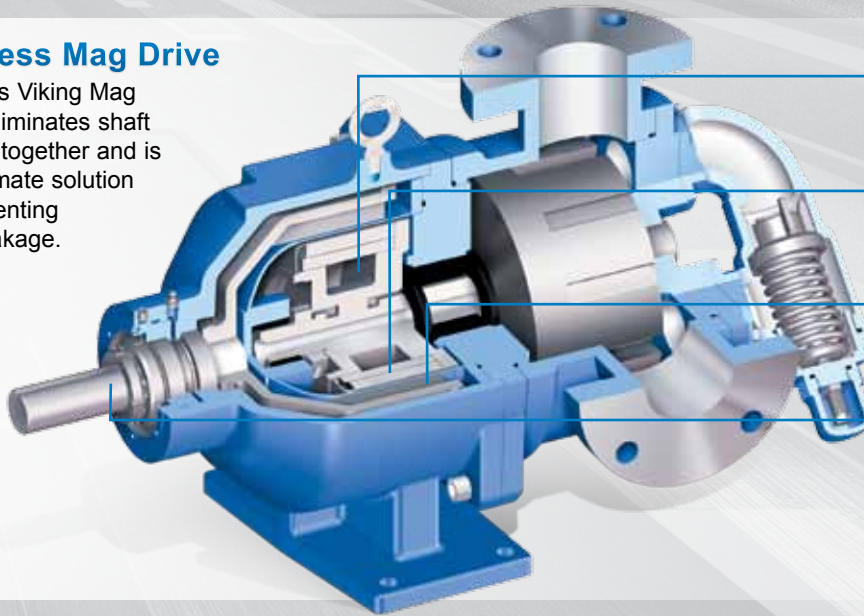
Seals & materials are key elements in defining the reliability and performance of a Viking pump across the many applications existing around the world.

SEAL SELECTION

Viking pumps are designed to accept many brands and types of seals.

Sealless Mag Drive

Sealless Viking Mag Drive eliminates shaft seals altogether and is the ultimate solution to preventing seal leakage.



- The liquid is contained inside a hermetically sealed canister in the bracket area.
- Inside the canister, an inner magnet assembly is mounted to the rotor shaft.
- Outside the canister, an outer magnet assembly is connected to the drive motor.
- As the motor turns the outer magnet, magnetic force passes through the canister and turns the inner magnet and rotor/shaft to create flow through the pump.

Cartridge Mechanical



- Simple mechanical seals mounted in the stuffing box.
- Enable easy seal face replacement.
- Viking offers single and double mechanical, as well as triple lip cartridge seals.

Component Mechanical



- Mechanical seals feature a smooth rotating face in contact with a smooth stationary face.
- Component seals are mounted behind the rotor or in the stuffing box.
- Double seals provide two sets of faces, with a barrier fluid between them to prevent air from contacting the liquid pumped.

Packing



- Combines lowest cost with highest temperature capabilities.
- Requires some ongoing leakage for cooling and lubrication.
- Is available in a variety of materials for variations of durability and temperature.

PRODUCT SELECTION GUIDE



SELECTION MADE EASY With Viking's Online Resources



PUMP SELECTOR

- Create performance curves.
- Find the exact pump you need.
- Help define your application.



SCAN TO USE NOW
VIKINGPUMP.COM/PUMPSELECTOR

CHEMICAL GUIDE

- Available as a mobile app.
- Quick and easy chemical search.
- Hundreds of chemicals to choose.



SCAN TO USE NOW
VIKINGPUMP.COM/MOBILE_APPS.ASP

PUMPING PRINCIPLE					
SERIES	Universal Seal	Universal Mag Drive	Heavy Duty Alloy	Electrically Heated	
PERFORMANCE					
Maximum Capacity, GPM	1,600	500	110	685	
Maximum Capacity, LPM	6,060	2,000	417	3,000	
Maximum Capacity, M ³ /Hr	365	115	25	155	
Maximum Pressure, PSI	200	200	200	200	
Maximum Pressure, BAR	14	14	14	14	
Maximum Viscosity, SSU	2,000,000	250,000	2,000,000	2,000,000	
Maximum Viscosity, cSt	440,000	55,000	440,000	440,000	
Temperature °F *	-120 to +800	-120 to +500	-110 to +500	-60 to +450	
Temperature °C *	-85 to +430	-85 to +260	-80 to +260	-50 to +230	
EXTERNAL MATERIALS					
Cast Iron	✓	✓		✓	
Ductile Iron	✓				
Steel	✓	✓			
Stainless Steel	✓	✓	✓		
Composite					
SEALING					
Packing	✓		✓	✓	
Lip Seal					
Component Mechanical Seal	✓		✓		
Cartridge Mechanical Seal	✓				
Cartridge Triple Lip Seal	✓				
Sealless Mag Drive	✓	✓			
OPTIONS					
Jacketed (head/bracket)	✓		✓		
Fully Jacketed (casing/head/bracket)	✓				
PORTS					
Opposite (180°)	✓	✓	✓	✓	
Right Angle (90°)	✓	✓	✓	✓	
Same Side (360°)					
Flanged	✓	✓	✓	✓	
NPT / BSP	✓	✓	✓	✓	
MOUNTING					
Foot Mount	✓	✓	✓	✓	
Motor Mount (Close-Coupled)					
Vertical In-Line					
APPLICATIONS					
High Temperature	✓	✓	✓	✓	
Abrasives	✓	✓		✓	
Corrosives	✓	✓	✓	✓	
High Viscosity	✓		✓	✓	
Medium Viscosity	✓	✓	✓	✓	
Low Viscosity	✓	✓	✓	✓	
PAGE	14	15	16	17	

INTERNAL GEAR										EXTERNAL GEAR				VANE	LOBE
	Motor Speed	Mag Drive Motor Speed	Metric Motor Speed	Motor Mount Gen. Purp.	General Purpose	Abrasive Liquid	Asphalt	LP Gas	Ammonia	External Gear	Fluid Power	Power Transfer Units	Composite Mag Drive	Rotary Vane	Industrial Lobe
	95	130	200	30	450	160	1,600	95	60	190	190	22.4	27	160	820
	360	490	760	115	1,700	605	6,060	360	230	720	720	85	75	605	3,100
	20	30	45	7	102	36	365	20	14	45	45	5	4.5	36	186
	250	200	250	250	250	150	200	100	50	500	2,500	500	200	200	400
	17	14	17	17	17	10	14	7	3.5	34	172	34	14	14	27
	25,000	250,000	25,000	7,500	250,000	750,000	2,000,000	N/A	N/A	1,000,000	25,000	1,000,000	25,000	2,300	2,000,000
	5,500	55,000	5,500	1,650	55,000	160,000	440,000	N/A	N/A	250,000	5,500	250,000	5,500	500	440,000
	-40 to +350	-50 to +225	-40 to +300	-60 to +350	-60 to +300	-60 to +250	-60 to +450	Down to -40	Down to -40	-40 to +450	-40 to +450	-40 to +450	-40 to +200	-15 to +225	-40 to +400
	-40 to +180	-45 to +110	-40 to +150	-50 to +180	-50 to +150	-50 to +120	-50 to +230	Down to -40	Down to -40	-40 to +230	-40 to +230	-40 to +230	-40 to +95	-30 to +110	-40 to +205
	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓			
			✓					✓		✓					
	✓	✓													
	✓	✓												✓	✓
													ETFE		
				✓	✓		✓								✓
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				✓	✓	✓	✓			✓	✓	✓		✓	✓
	✓					✓	✓						✓	✓	✓
	✓	✓	✓		✓	✓	✓			✓	✓	✓	✓		✓
	✓	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓
	18	19	20	21	22	23	24	25	26	30	31	32	33	36	40

* Maximum temperature with special construction

LEADING THE WAY IN GLOBAL SERVICE



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